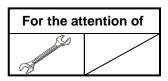


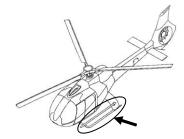
Civil version(s): B4, T2

# ALERT SERVICE BULLETIN

#### PROTECTIVE MEASURE

**EQUIPMENT AND FURNISHINGS - Emergency floatation system Inspection of the floatation balloon supply hoses** 





| Revision No. | Date of issue |
|--------------|---------------|
| Revision 0   | 2020-01-07    |
| Revision 1   | 2020-02-12    |

#### **Summary:**

During maintenance operations on the emergency floatation system of an AS365 helicopter, the third compartment of the LH front floatation balloon did not inflate.

After analysis, the hose that supplies the gas flow from the cylinder assembly to the related floatation balloon compartment was found clogged.

This ALERT SERVICE BULLETIN provides the instructions for checking that there is no obstruction in the floatation balloon supply hoses of the emergency floatation system.

#### Reason for last revision:

The purpose of revision 1 of this ALERT SERVICE BULLETIN is:

- to update the organization of the effectivity paragraph to improve understanding and to modify exclusion conditions of some floatation balloon S/Nos.,
- to replace "next minor maintenance of the emergency floatation system" with "next scheduled maintenance of the floatation balloon" in the compliance paragraph of this ALERT SERVICE BULLETIN,
- to specify that customers who are able to perform the maintenance of the floatation balloon as per the maintenance documentation can themselves comply with the appended Safran Aerosystems Service Bulletin,
- to modify Safran Aerosystems Service Bulletin in the appendix.

### **Compliance:**

Compliance with this ALERT SERVICE BULLETIN is mandatory.



ASB EC130 25A148



#### 1. PLANNING INFORMATION



THIS SERVICE BULLETIN IS WRITTEN BASED ON THE ORIGINAL HELICOPTER CONFIGURATION (AS DEFINED IN THE INDIVIDUAL INSPECTION BOOK (RIC)). IT ALSO LOG TAKES INTO **ACCOUNT** ALL **AIRBUS HELICOPTERS** APPROVED CONFIGURATION CHANGES MADE AFTER DELIVERY, IF AIRBUS HELICOPTERS WAS INFORMED OF THEM. IT IS THE RESPONSIBILITY **OF** THE **OPERATOR** TO CHECK COMPATIBILITY OF ANY MODIFICATIONS WITH THE CURRENT HELICOPTER CONFIGURATION. IF MODIFICATIONS ARE INCOMPATIBLE, IT IS THE RESPONSIBILITY OF THE OPERATOR TO DEFINE THE NECESSARY ADAPTATION WORK AND HAVE THEM APPROVED BY THE AIR TRANSPORT AUTHORITIES IN THE COUNTRY CONCERNED. AND SURE TO MAKE THAT **THEIR** AIRWORTHINESS IS FOLLOWED UP.

#### 1.A. EFFECTIVITY

#### 1.A.1. Helicopters/installed equipment or parts

#### 1.A.1.a. Affected parts

Helicopters equipped with emergency floatation system parts with the following MP/Nos. and for which the emergency floatation system parts have been produced before the first issue date of this ALERT SERVICE BULLETIN:

| Emergency floatation system part MP/N | Safran equipment designation | Floatation balloon MP/N |  |
|---------------------------------------|------------------------------|-------------------------|--|
| 217227-0                              | L/H FLOTATION                | 217174-0                |  |
| 217227-1                              | E/ITFEOTATION                |                         |  |
| 217228-0                              | R/H FLOTATION                | 217195-0                |  |
| 217228-1                              | MITELOTATION                 | 217195-0                |  |



#### 1.A.1.b. Non-affected S/Nos.

- In the following table, S/Nos. excluded (because already checked by Safran Aerosystems):

| Emergency<br>floatation system<br>part MP/N | Safran equipment designation | Floatation<br>balloon MP/N | S/Nos. excluded                                       |
|---|------------------------------|----------------------------|---|
| 217227-0                                    |                              |                            | 41, 136, 177, 258, 260, 262, 263, 264,                |
| 217227-1                                    | L/H FLOTATION                | 217174-0                   | 265, 266, 267, 268, 269, 271, 272, 273, 274, 275, 276 |
| 217228-0                                    |                              |                            | 149, 198, 261, 262, 265, 266, 267, 268,               |
| 217228-1                                    | R/H FLOTATION                | 217195-0                   | 269, 270, 271, 273, 274, 275, 276, 277,<br>278        |

- In the following table, S/Nos. can be excluded only if it can be secured that:
  - . no hose has been replaced during any MRO action,
  - . the floatation balloon was originally delivered together with the helicopter.

If this information cannot be secured, then consider that the S/Nos. are affected:

| Emergency<br>floatation system<br>part MP/N | Safran equipment designation | Floatation<br>balloon MP/N | Excluded S/Nos., only if it can be secured that no hose has been replaced during any MRO action and the floatation balloon was originally delivered together with the helicopter. |
|---|------------------------------|----------------------------|---|
| 217227-0                                    | L/H FLOTATION                | 217174-0                   | 166 and higher  |
| 217227-1                                    | L/H FLOTATION                | 217174-0                   | 100 and higher  |
| 217228-0                                    | R/H FLOTATION                | 217195-0                   | 171 and higher  |
| 217228-1                                    | R/H FLOTATION                | 217195-0                   | 171 and nigher  |

### NOTE 1

The S/N of the emergency floatation assembly is the same as the S/N of the floatation balloon.

#### **NOTE 2**

Helicopters on which Safran Aerosystems Service Bulletin No. 025-69-18 is marked on the Log Cards of the emergency floatation system parts are not concerned.

### NOTE 3

Refer to the Log Cards (FM) to identify the current modification status of the equipment.

Revision 0 2020-01-07 Revision 1 2020-02-12



### 1.A.2. Non-installed equipment or parts

#### 1.A.2.a. Affected parts

In the following table, emergency floatation system parts produced before the first issue date of this ALERT SERVICE BULLETIN and listed below:

| Emergency floatation system part MP/N | Safran equipment designation | Floatation balloon MP/N |
|---------------------------------------|------------------------------|-------------------------|
| 217227-0                              | L/H FLOTATION                | 217174-0                |
| 217227-1                              |                              |                         |
| 217228-0                              | R/H FLOTATION                | 247405.0                |
| 217228-1                              | R/H FLOTATION                | 217195-0                |

And/or

Spare hoses MP/N 217196-0 produced before January 2014.

### NOTE 4

Hoses with a visible green "dot" on the base of the checked end fitting (or banjo union) are not concerned.

### 1.A.2.b. Non-affected S/Nos.

- In the following table, S/Nos. excluded (because already checked by Safran Aerosystems):

| Emergency<br>floatation system<br>part MP/N | Safran equipment designation | Floatation balloon MP/N | S/Nos. excluded                                       |
|---|------------------------------|-------------------------|---|
| 217227-0                                    |                              |                         | 41, 136, 177, 258, 260, 262, 263, 264,                |
| 217227-1                                    | L/H FLOTATION                | 217174-0                | 265, 266, 267, 268, 269, 271, 272, 273, 274, 275, 276 |
| 217228-0                                    |                              |                         | 149, 198, 261, 262, 265, 266, 267, 268,               |
| 217228-1                                    | R/H FLOTATION                | 217195-0                | 269, 270, 271, 273, 274, 275, 276, 277,<br>278        |





- In the following table, S/Nos. can be excluded only if it can be secured that:
  - . no hose has been replaced during any MRO action,
  - . the floatation balloon was originally delivered together with the helicopter.

If this information cannot be secured, then consider that the S/Nos. are affected:

| Emergency<br>floatation system<br>part MP/N | Safran equipment designation | Floatation<br>balloon<br>MP/N | Excluded S/Nos., only if it can be secured that no hose has been replaced during an MRO action and the floatation balloon was originally delivered together with the helicopter |  |
|---|------------------------------|-------------------------------|---|--|
| 217227-0                                    | L/H FLOTATION                | 217174-0                      | 166 and higher  |  |
| 217227-1                                    |                              | 217174-0                      | 100 and higher  |  |
| 217228-0                                    | R/H FLOTATION                | 217195-0                      | 171 and higher  |  |
| 217228-1                                    | K/H FLOTATION                | 217195-0                      | 17 Fand nigher  |  |

### NOTE 5

The S/N of the emergency floatation assembly is the same as the S/N of the floatation balloon.

### **NOTE 6**

Emergency floatation system parts on which Safran Aerosystems Service Bulletin No. 025-69-18 is marked on the Log Card are not concerned.

#### 1.B. ASSOCIATED REQUIREMENTS

Not applicable.

#### 1.C. REASON

### Revision 0:

During maintenance operations on the emergency floatation system of an AS365 helicopter, the third compartment of the LH front floatation balloon did not inflate.

After analysis, the hose that supplies the gas flow from the cylinder assembly to the related floatation balloon compartment was found clogged.

This ALERT SERVICE BULLETIN provides the instructions for checking that there is no obstruction in the floatation balloon supply hoses of the emergency floatation system.

Revision 0 2020-01-07
Revision 1 2020-02-12
This document is available on the Interview





#### Revision 1:

The purpose of revision 1 of this ALERT SERVICE BULLETIN is:

- to update the organization of the effectivity paragraph to improve understanding and to modify exclusion conditions of some floatation balloon S/Nos.,
- to replace "next minor maintenance of the emergency floatation system" with "next scheduled maintenance of the floatation balloon" in the compliance paragraph of this ALERT SERVICE BULLETIN.
- to specify that customers who are able to perform the maintenance of the floatation balloon as per the maintenance documentation can themselves comply with the appended Safran Aerosystems Service Bulletin.
- to modify Safran Aerosystems Service Bulletin in the appendix.

Revision 1 of this ALERT SERVICE BULLETIN affects compliance with revision 0 of this ALERT SERVICE BULLETIN.

If revision 0 of this ALERT SERVICE BULLETIN has been complied with, please refer to paragraph 1.A.2.a. and the second table of paragraphs 1.A.1.b. and 1.A.2.b. and consider the additional requirements.

### 1.D. DESCRIPTION

This ALERT SERVICE BULLETIN consists in:

- removing the emergency floatation system parts,
- for staff not able to perform the floatation balloon maintenance:
  - . return the emergency floatation system parts to Safran Aerosystems Services network for compliance with the Safran Aerosystems Service Bulletin No. 025-69-18 (Appendix 4.A.),
- for staff able to perform the floatation balloon maintenance:
  - . comply with paragraph 3.C. of Safran Aerosystems Service Bulletin No. 025-69-18 (Appendix 4.A.).

#### NOTE 7

The inspection as per Safran Aerosystems Service Bulletin No. 025-69-18 (Appendix 4.A.) must be performed by the Safran Aerosystems Services network or by staff able to perform the floatation balloon maintenance as per the applicable maintenance documentation.

- installing the emergency floatation system parts.

#### 1.E. COMPLIANCE

#### 1.E.1. Compliance at H/C manufacturer level

Airbus Helicopters makes it mandatory to comply with the instructions of paragraph 3. of this ALERT SERVICE BULLETIN before the delivery of the helicopter (or the equipment).

#### 1.E.2. Compliance in service

The work must be performed on the helicopter by the operator.

Helicopters/installed equipment or parts:

Case 1: Helicopters operated over water

Comply with paragraph 3. of this ALERT SERVICE BULLETIN within 600 flight hours from receipt of the ALERT SERVICE BULLETIN revision 0 issued on the date indicated in the page footer or at the next scheduled maintenance of the floatation balloon (the first limit reached is applicable).

Revision 0 2020-01-07 Page 6/48 Revision 1 2020-02-12





Case 2: Helicopters not operated over water

Comply with paragraph 3. of this ALERT SERVICE BULLETIN at the next scheduled maintenance of the floatation balloon.

Non-installed equipment or parts:

Before installation on the helicopter or on the emergency floatation system parts, modify stocks as per paragraph 3.B.4. of this ALERT SERVICE BULLETIN without exceeding 6 months.

#### 1.F. APPROVAL

Approval of modifications:

Not applicable.

Approval of this document:



The technical information contained in this ALERT SERVICE BULLETIN Revision 0 was approved on December 19, 2019 under the authority of EASA Design Organization Approval No. 21J.700 for civil version helicopters subject to an Airworthiness Certificate.

The technical information contained in this ALERT SERVICE BULLETIN Revision 1 was approved on February 10, 2020 under the authority of EASA Design Organization Approval No. 21J.700 for civil version helicopters subject to an Airworthiness Certificate.

#### 1.G. MANPOWER



For compliance with this ALERT SERVICE BULLETIN, Airbus Helicopters recommends the following staff qualifications:

Qualification: - 1 Mechanical Technician.



The Estimated Man-hours are indicated for reference purposes only and based on a standard helicopter configuration.

Estimated Man-hours: - 2 hours for the Mechanical Technician (excluding the time for compliance with Safran Aerosystems Service Bulletin No. 025-69-18).



Estimated helicopter downtime is indicated for reference purposes only, based on a standard helicopter configuration.

Helicopter downtime is estimated at half a day.

#### 1.H. WEIGHT AND BALANCE

Not applicable.

#### 1.I. POWER CONSUMPTION

Not applicable.

Revision 0 2020-01-07 Page 7/48 Revision 1 2020-02-12



#### 1.J. SOFTWARE UPGRADES/UPDATES

Not applicable.

#### 1.K. REFERENCES

For helicopter version B4

#### Aircraft Maintenance Manual (AMM):

AMM: 25-67-00, 4-1: Removal / Installation - Emergency floatation gear - Emergency floatation gear

For helicopter version T2

#### Aircraft Maintenance Manual (AMM):

AMM: 25-67-00, 4-1A: Removal / Installation - Emergency floatation system - Emergency floatation gear

For all helicopters

#### Aircraft Maintenance Manual (AMM):

AMM: 24-00-00, 3-1: General safety instructions - Electrical power supply system - Electrical power AMM: 25-67-00, 3-1: General safety instructions - Emergency floatation gear - Emergency floatation gear

#### Standard Practices Manual (MTC):

MTC: 20-07-01-201: Handling of helicopters in a hangar and in a prepared area - Handling

MTC: 20-07-02-201: Helicopter parked in a repair shop - Safety instructions

MTC: 20-07-03-406: Instructions applicable when working on an aircraft electrical circuit and power

generating systems - Technical instructions

MTC: 20-07-03-408: Appearance checks on an aircraft after an inspection or repair - Technical instructions

MTC: 20-08-05-102: Rules in force applicable for repair and maintenance of aircraft - General rules

applicable to aircraft

#### L. OTHER AFFECTED PUBLICATIONS





COMPLY WITH THIS ALERT SERVICE BULLETIN, THE OPERATOR MUST MAKE SURE THAT ALL THE MAINTENANCE DOCUMENTS REQUIRED FOR THE MAINTENANCE OF THIS INSTALLATION ARE AVAILABLE. IF NOT, IT IS THE OPERATOR'S RESPONSIBILITY TO OBTAIN THE DOCUMENTS FROM THE USUAL AIRBUS **HELICOPTERS CONTACT.** 

### 1.M. PART INTERCHANGEABILITY OR MIXABILITY

Not applicable.

Revision 0 2020-01-07 Page 8/48 Revision 1 2020-02-12



### 2. EQUIPMENT OR PARTS INFORMATION

#### 2.A. EQUIPMENT OR PARTS: PRICE - AVAILABILITY - PROCUREMENT

Refer to paragraph 2. of Safran Aerosystems Service Bulletin No. 025-69-18 (Appendix 4.A.).

#### 2.B. LOGISTIC INFORMATION

Refer to paragraph 2. of Safran Aerosystems Service Bulletin No. 025-69-18 (Appendix 4.A..).

#### 2.C. EQUIPMENT OR PARTS REQUIRED PER HELICOPTER/COMPONENT

Refer to paragraph 2. of Safran Aerosystems Service Bulletin No. 025-69-18 (Appendix 4.A.).

#### 2.D. EQUIPMENT OR PARTS TO BE RETURNED

Refer to paragraph 3.C. of Safran Aerosystems Service Bulletin No. 025-69-18 (Appendix 4.A.).



#### ACCOMPLISHMENT INSTRUCTIONS 3.

#### 3.A. GENERAL

- As per Task 24-00-00, 3-1 (AMM), read and comply with the general instructions for the electrical power supply system.
- As per Task 25-67-00, 3-1 (AMM), read and comply with the general instructions for the emergency floatation system.
- As per Work Card 20-07-01-201 (MTC), read and comply with the instructions for handling helicopters in a hangar and in a prepared area.
- As per Work Card 20-07-02-201 (MTC), read and comply with the safety instructions for parking the helicopter in a repair shop.
- As per Work Card 20-07-03-406 (MTC), read and comply with the technical instructions applicable when working on an aircraft electrical circuit and power generating systems.
- As per Work Card 20-08-05-102 (MTC), read and comply with the general rules in force applicable to the repair and maintenance of aircraft.

#### 3.B. WORK STEPS

#### 3.B.1. Preliminary steps

- Install the appropriate access equipment.
- Disconnect all the electrical power supplies.
- Remove all the equipment and furnishings to enable adequate access to the work area.

### 3.B.2. Procedure

For helicopter version B4

- Remove the emergency floatation system part as per Task 25-67-00,4-1 (AMM).
- For staff not able to perform the floatation balloon maintenance:
  - . return the emergency floatation system parts to Safran Aerosystems Services network for compliance with the Safran Aerosystems Service Bulletin No. 025-69-18 (Appendix 4.A.),
- For staff able to perform the floatation balloon maintenance:
  - . comply with paragraph 3.C. of Safran Aerosystems Service Bulletin No. 025-69-18 (Appendix 4.A.).

### NOTE 1

The inspection as per Safran Aerosystems Service Bulletin No. 025-69-18 (Appendix 4.A.) must be performed by the Safran Aerosystems Services network or by staff able to perform the floatation balloon maintenance as per the applicable maintenance documentation.

- Install the emergency floatation system part on which Safran Aerosystems Service Bulletin No. 025-69-18 is marked on the Log Card as per Task 25-67-00,4-1 (AMM).

Revision 0 2020-01-07 Revision 1 2020-02-12 Page 10/48





For helicopter version T2

- Remove the emergency floatation system part as per Task 25-67-00, 4-1A (AMM).
- For staff not able to perform the floatation balloon maintenance:
  - . return the emergency floatation system parts to Safran Aerosystems Services network for compliance with the Safran Aerosystems Service Bulletin No. 025-69-18 (Appendix 4.A.).
- For staff able to perform the floatation balloon maintenance:
  - . comply with paragraph 3.C. of Safran Aerosystems Service Bulletin No. 025-69-18 (Appendix 4.A.).

### **NOTE 2**

The inspection as per Safran Aerosystems Service Bulletin No. 025-69-18 (Appendix 4.A.) must be performed by the Safran Aerosystems Services network or by staff able to perform the floatation balloon maintenance as per the applicable maintenance documentation.

- Install the emergency floatation system part on which Safran Aerosystems Service Bulletin No. 025-69-18 is marked on the Log Card as per Task 25-67-00, 4-1A (AMM).

#### 3.B.3. Final steps

- Clean the work areas and the helicopter as per Work Card 20-07-03-408 (MTC).
- Install the equipment and furnishings removed during preliminary steps (paragraph 3.B.1.).
- Connect all the electrical power supplies again.
- Clear the access equipment.
- Set the helicopter to flight condition.

#### 3.B.4. Work steps for non-installed equipment or parts

- 3.B.4.a. Check of the emergency floatation system spare parts
  - For staff not able to perform the floatation balloon maintenance:
    - . return the emergency floatation system parts to Safran Aerosystems Services network for compliance with the Safran Aerosystems Service Bulletin No. 025-69-18 (Appendix 4.A.),
  - For staff able to perform the floatation balloon maintenance:
    - . comply with paragraph 3.C. of Safran Aerosystems Service Bulletin No. 025-69-18 (Appendix 4.A.).

#### NOTE 3

The inspection as per Safran Aerosystems Service Bulletin No. 025-69-18 (Appendix 4.A.) must be performed by the Safran Aerosystems Services network or by staff able to perform the floatation balloon maintenance as per the applicable maintenance documentation.

### 3.B.4.b. Check of the spare hoses

For the spare hoses listed in paragraph 1.A.2., comply with paragraph 3.C. of Safran Aerosystems Service Bulletin No. 025-69-18 (Appendix 4.A.).

Revision 0 2020-01-07 Page 11/48 Revision 1 2020-02-12





#### 3.C. RECORD OF COMPLIANCE

- Record full compliance with this ALERT SERVICE BULLETIN, with the revision number, in the helicopter documents.
- Record full compliance with this ALERT SERVICE BULLETIN, with the revision number, in the Log Card (FM) of the emergency floatation system part.

And/or

Record full compliance with this ALERT SERVICE BULLETIN, with the revision number, in the Log Card (FM) of the floatation balloon.

- Please confirm compliance with this ALERT SERVICE BULLETIN: QR-Code or hypertext link



### NOTE 4

The recording of compliance with ALERT SERVICE BULLETINS in the R-Tex tool does not replace the recording in the helicopter documents.

ASB EC130 25A148

#### 3.D. OPERATING AND MAINTENANCE INSTRUCTIONS

Operating instructions:

Not applicable.

Maintenance instructions:

Refer to the Aircraft Maintenance Manual (AMM) in effect.

Revision 0 2020-01-07 Revision 1 2020-02-12



### 4. APPENDIX

### 4.A. Safran Aerosystems Service Bulletin No. 025-69-18 revision 01



SAFRAN AEROSYSTEMS SERVICES

TECHNICAL PUBLICATION DEPARTMENT 61 rue Pierre Curie – CS20001 78373 PLAISIR CEDEX - FRANCE

Phone: (33) 1 61 34 23 23 Fax: (33) 1 61 34 21 13

Web site: www.safran-aerosystems.com/customers

#### TRANSMITTAL LETTER

This Transmittal Letter applies to the revision No.01, dated FEB 04/20, of Service Bulletin 025-69-18.

### **REASON FOR REVISION:**

Not applicable.

### **REVISION SEQUENCE:**

Initial issue ...: DEC 11/19 Revision 01 ..: FEB 04/20

DATE: FEB 04/20 REVISION: 01 SERVICE BULLETIN

025-69-18

PAGE: 1/2







#### SAFRAN AEROSYSTEMS SERVICES

### THIS PAGE INTENTIONALLY LEFT BLANK

DATE: FEB 04/20 REVISION: 01 **SERVICE BULLETIN** 

025-69-18

PAGE: 2 / 2





# **SERVICE BULLETIN SUMMARY**

| 1.  | PLA                              | ANNING INFORMATION  | 1                        |
|-----|----------------------------------|---|--------------------------|
|     | B. C. D. E. F. G. H. I. J. K. L. | EFFECTIVITY CONCURRENT REQUIREMENTS REASON DESCRIPTION COMPLIANCE APPROVAL MANPOWER WEIGHT AND BALANCE ELECTRICAL LOAD DATA SOFTWARE ACCOMPLISHMENT SUMMARY REFERENCES PUBLICATIONS AFFECTED INTERCHANGEABILITY | 9<br>9<br>10<br>10<br>10 |
| 2.  |                                  | TERIAL INFORMATION  |                          |
|     | A.<br>B.<br>C.<br>D.<br>E.<br>F. | MATERIAL - PRICE AND AVAILABILITY INDUSTRY SUPPORT INFORMATION LIST OF COMPONENTS SUBCOMPONENTS TO BE RE-IDENTIFIED TOOLING SPECIAL TOOLS   | 12<br>12<br>13<br>13     |
| 3.  | ACC                              | COMPLISHMENT INSTRUCTIONS   | 14                       |
|     | B.<br>C.<br>D.<br>E.             | GENERAL PREPARATION. PROCEDURE. RE-IDENTIFICATION. TEST CLOSE-UP.   | 16<br>16<br>18<br>18     |
| FIG | URE                              | 1   | 19                       |
| AP  | PENI                             | DIX   | 21                       |

DATE: FEB 04/20 REVISION: 01

DATE: FEB 04/20 SERVICE BULLETIN

**025-69-18**SBS PAGE: 1/2







THIS PAGE INTENTIONALLY LEFT BLANK

DATE: FEB 04/20 REVISION: 01 **SERVICE BULLETIN** 

025-69-18

SBS PAGE: 2/2







FLOATS & RAFTS 58 rue de Segonzac – B.P. 81 16103 COGNAC CEDEX - FRANCE

Phone: (33) 5 45 83 20 20 Fax: (33) 5 45 83 20 70

# SERVICE BULLETIN

TITLE: EQUIPMENT/FURNISHINGS (ATA 25)
EMERGENCY FLOTATION SYSTEMS
INSPECTION OF FLOAT SUPPLY HOSES

### 1. PLANNING INFORMATION

#### A. Effectivity

(1) Concerned equipment

This Service Bulletin applies to the in-service Safran Aerosystems (SAO) Emergency Flotation System (EFS) manufactured before 07/2019, and the float supply hoses manufactured before 01/2014.

NOTE: Identification information (EFS part number, float part number, serial number...) mentioned in this Service Bulletin are available on the adhesive identification label of the related equipment. Refer to Table 5 and related Component Maintenance Manual to find the labels location on the equipment.

EFS parts on which Safran Aerosystems Service Bulletin 025-69-18 is marked on the log-card are not concerned.

(a) In-service equipment possibly affected

NOTE: Serial number of EFS containing hoses already verified by Safran Aerosystems Services during maintenance of corresponding EFS since 06/2019 are included in Appendix at the end of this document.

The Service Bulletin (SB) is not applicable to EFS whose the serial number is mentioned.

| SAO EFS<br>P/N | DESIGNATION                | RELATED<br>FLOAT<br>P/N | SAO HOSE<br>AFFECTED<br>P/N |
|----------------|----------------------------|-------------------------|-----------------------------|
| 158519-4       | R/H AFT FLOAT ASSEMBLY     | 159128-2                | 200029-2                    |
| 158950-4       | L/H AFT FLOAT ASSEMBLY     | 159128-2                | 200029-2                    |
| 200555-0       | EFS REMOVAL PART           | 200733-0<br>200734-0    | 200548-1                    |
| 200555-1       | EFS REMOVAL PART           | 200733-0<br>200734-0    | 200548-1                    |
| 200737-0       | L/H CONTAINER ASSEMBLY     | 200733-0                | 200548-1                    |
| 200738-0       | R/H CONTAINER ASSEMBLY     | 200734-0                | 200548-1                    |
| 202401-3       | L/H FWD FLOTATION ASSEMBLY | 204037-3                | 200030-1                    |
| 202402-3       | R/H FWD FLOTATION ASSEMBLY | 204038-3                | 200030-1                    |
| 202403-1       | L/H FWD FLOTATION ASSEMBLY | 204037-3                | 200030-1                    |
| 202404-1       | R/H FWD FLOTATION ASSEMBLY | 204038-3                | 200030-1                    |

DATE: FEB 04/20 REVISION: 01 **SERVICE BULLETIN** 

025-69-18

PAGE: 1 / 32





| SAO EFS<br>P/N | DESIGNATION                 | RELATED<br>FLOAT<br>P/N          | SAO HOSE<br>AFFECTED<br>P/N |
|----------------|-----------------------------|----------------------------------|-----------------------------|
| 202456-0       | FWD FLOTATION ASSEMBLY      | -                                | 202457-0(1)                 |
| 202456-0       | FWD FLOTATION ASSEMBLY      | -                                | 208045-0(1)                 |
| 202456-1       | FWD FLOTATION ASSEMBLY      | -                                | 202457-0(1)                 |
| 202456-1       | FWD FLOTATION ASSEMBLY      | -                                | 208045-0(1)                 |
| 203300-2       | EMERGENCY FLOTATION STYSTEM | 204037-3<br>204038-3             | 200030-1                    |
| 203300-2       | EMERGENCY FLOTATION STYSTEM | 204037-3<br>204038-3             | 202409-1(1)                 |
| 203300-2       | EMERGENCY FLOTATION STYSTEM | 204037-3<br>204038-3             | 202410-0(1)                 |
| 203300-2       | EMERGENCY FLOTATION STYSTEM | 204037-3<br>204038-3             | 202414-1(1)                 |
| 203645-3       | EMERGENCY FLOTATION SYSTEM  | 204037-3<br>204038-3<br>159128-2 | 200029-2                    |
| 203645-3       | EMERGENCY FLOTATION SYSTEM  | 204037-3<br>204038-3<br>159128-2 | 200030-1                    |
| 203645-3       | EMERGENCY FLOTATION STYSTEM | 204037-3<br>204038-3<br>159128-2 | 202409-1(1)                 |
| 203645-3       | EMERGENCY FLOTATION STYSTEM | 204037-3<br>204038-3<br>159128-2 | 202410-0(1)                 |
| 208753-2       | EFS (without gas cylinders) | 204037-3<br>204038-3<br>159128-2 | 200029-2                    |
| 208753-2       | EFS (without gas cylinders) | 204037-3<br>204038-3<br>159128-2 | 200030-1                    |
| 208753-2       | EFS (without gas cylinders) | 204037-3<br>204038-3<br>159128-2 | 202409-1(1)                 |
| 208753-2       | EFS (without gas cylinders) | 204037-3<br>204038-3<br>159128-2 | 202410-0(1)                 |
| 208754-2       | EFS (without gas cylinders) | 204037-3<br>204038-3             | 200030-1                    |
| 208754-2       | EFS (without gas cylinders) | 204037-3<br>204038-3             | 202409-1(1)                 |
| 208754-2       | EFS (without gas cylinders) | 204037-3<br>204038-3             | 202410-0(1)                 |

DATE: FEB 04/20 REVISION: 01 SERVICE BULLETIN

025-69-18

PAGE: 2 / 32





| SAO EFS<br>P/N | DESIGNATION                         | RELATED<br>FLOAT<br>P/N          | SAO HOSE<br>AFFECTED<br>P/N |
|----------------|-------------------------------------|----------------------------------|-----------------------------|
| 208754-2       | EFS (without gas cylinders)         | 204037-3<br>204038-3             | 202414-1(1)                 |
| 209210-1       | REMOVAL PART (without gas cylinder) | 200733-0<br>200734-0             | 200548-1                    |
| 214541-0       | L/H FWD FLOTATION                   | -                                | 214537-0                    |
| 214541-1       | L/H FWD FLOTATION                   | -                                | 214537-0                    |
| 214542-0       | R/H FWD FLOTATION                   | -                                | 214537-0                    |
| 214542-1       | R/H FWD FLOTATION                   | -                                | 214537-0                    |
| 214543-0       | L/H AFT FLOTATION                   | -                                | 214936-0                    |
| 214543-1       | L/H AFT FLOTATION                   | -                                | 214936-0                    |
| 214544-0       | R/H AFT FLOTATION                   | -                                | 214936-0                    |
| 214544-1       | R/H AFT FLOTATION                   | -                                | 214936-0                    |
| 214759-0       | R/H AND L/H CONTAINER ASSEMBLY      | 200733-0<br>214965-0             | 200548-1                    |
| 214964-0       | R/H CONTAINER ASSEMBLY              | 214965-0                         | 200548-1                    |
| 215674-0       | L/H FLOTATION ASSEMBLY              | 215481-0                         | 215483-0                    |
| 215674-1       | L/H FLOTATION ASSEMBLY              | 215481-0                         | 215483-0                    |
| 215674-2       | L/H FLOTATION ASSEMBLY              | 215481-0                         | 215483-0                    |
| 215674-3       | L/H FLOTATION ASSEMBLY              | 215481-0                         | 215483-0                    |
| 215675-0       | R/H FLOTATION ASSEMBLY              | 215482-0                         | 215483-0                    |
| 215675-1       | R/H FLOTATION ASSEMBLY              | 215482-0                         | 215483-0                    |
| 215675-2       | R/H FLOTATION ASSEMBLY              | 215482-0                         | 215483-0                    |
| 215675-3       | R/H FLOTATION ASSEMBLY              | 215482-0                         | 215483-0                    |
| 215701-0       | EMERGENCY FLOTATION STYSTEM         | 216064-0<br>216167-0<br>159128-2 | 200029-2                    |
| 215701-0       | EMERGENCY FLOTATION STYSTEM         | 216064-0<br>216167-0<br>159128-2 | 200030-1                    |
| 215701-0       | EMERGENCY FLOTATION STYSTEM         | 216064-0<br>216167-0<br>159128-2 | 202409-1(1)                 |
| 215701-0       | EMERGENCY FLOTATION STYSTEM         | 216064-0<br>216167-0<br>159128-2 | 202410-0(1)                 |
| 216118-0       | L/H FWD FLOAT ASSEMBLY              | 216064-0                         | 200030-1                    |
| 216119-0       | R/H FWD FLOAT ASSEMBLY              | 216167-0                         | 200030-1                    |
| 216120-0       | L/H AFT FLOTATION                   | 216166-0                         | 216187-0                    |
| 216121-0       | R/H AFT FLOTATION                   | 216280-0                         | 216187-0                    |

DATE: FEB 04/20 **REVISION: 01** 

**SERVICE BULLETIN** 

025-69-18 PAGE: 3 / 32

Page 19/48

Revision 0 2020-01-07 Revision 1 2020-02-12





| 216123-0         SYSTEM OF INFLATION         -         216180-00°           216125-0         FWD FLOTATION ASSEMBLY         158820-3         202457-00°           216125-0         FWD FLOTATION ASSEMBLY         158820-3         208045-0°           216694-1         L/H FWD FLOAT ASSEMBLY         216688-0         216679-0           216695-1         R/H FWD FLOAT ASSEMBLY         216688-0         216679-0           216696-0         L/H AFT FLOAT ASSEMBLY         216688-0         216680-0           216787-0         R/H AFT FLOAT ASSEMBLY         216689-0         216680-0           216787-0         R/H AFT FLOAT ASSEMBLY         216997-0         216680-0           217227-0         L/H FLOTATION         217174-0         217196-0           217228-1         L/H FLOTATION         217195-0         217196-0           217228-1         R/H FLOTATION         217195-0         217196-0           217596-0         L/H FWD FLOAT ASSEMBLY         217811-0         217625-0           217597-0         R/H FWD FLOAT ASSEMBLY         217812-0         217626-0           217599-0         R/H AFT FLOAT ASSEMBLY         217814-0         217626-0           217599-0         R/H AFT FLOAT ASSEMBLY         217814-0         217626-0                      | SAO EFS<br>P/N | DESIGNATION                | RELATED<br>FLOAT<br>P/N | SAO HOSE<br>AFFECTED<br>P/N |
|--|----------------|----------------------------|-------------------------|-----------------------------|
| 216125-0         FWD FLOTATION ASSEMBLY         158820-3         202457-00           216125-0         FWD FLOTATION ASSEMBLY         158820-3         208045-00           216694-1         L/H FWD FLOAT ASSEMBLY         216686-0         216679-0           216695-1         R/H FWD FLOAT ASSEMBLY         216687-0         216679-0           216696-0         L/H AFT FLOAT ASSEMBLY         216688-0         216680-0           216787-0         R/H AFT FLOAT ASSEMBLY         216997-0         216680-0           217227-0         L/H FLOAT ASSEMBLY         216997-0         216680-0           217227-1         L/H FLOTATION         217174-0         217196-0           217228-0         R/H FLOTATION         217195-0         217196-0           217228-1         R/H FLOTATION         217195-0         217196-0           217596-0         L/H FWD FLOAT ASSEMBLY         217811-0         217625-0           217597-0         R/H FWD FLOAT ASSEMBLY         217813-0         217626-0           217598-0         L/H AFT FLOAT ASSEMBLY         217813-0         217626-0           217599-0         R/H AFT FLOAT ASSEMBLY         217814-0         217626-0           217598-0         L/H AFT FLOAT ASSEMBLY         217814-0         217626-0           <       | 216123-0       | SYSTEM OF INFLATION        | -                       | 202409-1(1)                 |
| 216125-0         FWD FLOTATION ASSEMBLY         158820-3         208045-0(1)           216694-1         L/H FWD FLOAT ASSEMBLY         216686-0         216679-0           216695-1         R/H FWD FLOAT ASSEMBLY         216688-0         216679-0           216696-0         L/H AFT FLOAT ASSEMBLY         216688-0         216680-0           216787-0         R/H AFT FLOAT ASSEMBLY         216997-0         216680-0           217227-0         L/H FLOTATION         217174-0         217196-0           217227-1         L/H FLOTATION         217179-0         217196-0           217228-0         R/H FLOTATION         217195-0         217196-0           217228-1         R/H FLOTATION         217195-0         217196-0           217596-0         L/H FWD FLOAT ASSEMBLY         217811-0         217625-0           217599-0         R/H FLOAT ASSEMBLY         217812-0         217625-0           217599-0         R/H AFT FLOAT ASSEMBLY         217814-0         217625-0           217599-0         R/H AFT FLOAT ASSEMBLY         217814-0         217626-0           218288-0         HOSE SYSTEM ASSEMBLY         -         202409-1(1)           218288-0         HOSE SYSTEM ASSEMBLY         -         202410-0(1)           218289-0                    | 216123-0       | SYSTEM OF INFLATION        | -                       | 216180-0(1)                 |
| 216694-1         L/H FWD FLOAT ASSEMBLY         216686-0         216679-0           216695-1         R/H FWD FLOAT ASSEMBLY         216687-0         216679-0           216696-0         L/H AFT FLOAT ASSEMBLY         216688-0         216680-0           216787-0         R/H AFT FLOAT ASSEMBLY         216997-0         216680-0           217227-0         L/H FLOTATION         217174-0         217196-0           217228-1         L/H FLOTATION         217195-0         217196-0           217228-1         R/H FLOTATION         217195-0         217196-0           217596-0         L/H FWD FLOAT ASSEMBLY         217811-0         217625-0           217597-0         R/H FWD FLOAT ASSEMBLY         217812-0         217625-0           217598-0         L/H AFT FLOAT ASSEMBLY         217813-0         217626-0           217599-0         R/H AFT FLOAT ASSEMBLY         217814-0         217626-0           217599-0         R/H AFT FLOAT ASSEMBLY         217814-0         217626-0           218288-0         HOSE SYSTEM ASSEMBLY         202410-0/1         218288-0           218288-0         HOSE SYSTEM ASSEMBLY         -         202410-0/1           218289-0         HOSE SYSTEM ASSEMBLY         -         202410-0/1           218289-0<           | 216125-0       | FWD FLOTATION ASSEMBLY     | 158820-3                | 202457-0(1)                 |
| 216695-1         R/H FWD FLOAT ASSEMBLY         216687-0         216680-0           216696-0         L/H AFT FLOAT ASSEMBLY         216688-0         216680-0           216787-0         R/H AFT FLOAT ASSEMBLY         216997-0         216680-0           217227-0         L/H FLOTATION         217174-0         217196-0           217227-1         L/H FLOTATION         217174-0         217196-0           217228-0         R/H FLOTATION         217195-0         217196-0           217228-1         R/H FLOTATION         217195-0         217196-0           217596-0         L/H FWD FLOAT ASSEMBLY         217811-0         217625-0           217597-0         R/H FWD FLOAT ASSEMBLY         217813-0         217625-0           217598-0         L/H AFT FLOAT ASSEMBLY         217813-0         217626-0           217599-0         R/H AFT FLOAT ASSEMBLY         217814-0         217626-0           218288-0         HOSE SYSTEM ASSEMBLY         -         202409-10           218288-0         HOSE SYSTEM ASSEMBLY         -         202410-00           218289-0         HOSE SYSTEM ASSEMBLY         -         202410-00           218289-0         HOSE SYSTEM ASSEMBLY         -         202410-01           218593-0         L/H FLOAT                     | 216125-0       | FWD FLOTATION ASSEMBLY     | 158820-3                | 208045-0(1)                 |
| 216696-0         L/H AFT FLOAT ASSEMBLY         216688-0         216680-0           216787-0         R/H AFT FLOAT ASSEMBLY         216997-0         216680-0           217227-0         L/H FLOTATION         217174-0         217196-0           217227-1         L/H FLOTATION         217174-0         217196-0           217228-0         R/H FLOTATION         217195-0         217196-0           217598-0         L/H FWD FLOAT ASSEMBLY         217811-0         217625-0           217597-0         R/H FWD FLOAT ASSEMBLY         217812-0         217625-0           217599-0         R/H FWD FLOAT ASSEMBLY         217813-0         217626-0           217599-0         R/H AFT FLOAT ASSEMBLY         217814-0         217626-0           217599-0         R/H AFT FLOAT ASSEMBLY         217814-0         217626-0           218288-0         HOSE SYSTEM ASSEMBLY         -         202409-10           218288-0         HOSE SYSTEM ASSEMBLY         -         202410-00           218289-0         HOSE SYSTEM ASSEMBLY         -         202410-00           218289-0         HOSE SYSTEM ASSEMBLY         -         202410-00           218289-0         HOSE SYSTEM ASSEMBLY         -         202410-00           218593-0         L/H FLOAT                    | 216694-1       | L/H FWD FLOAT ASSEMBLY     | 216686-0                | 216679-0                    |
| 216787-0         R/H AFT FLOAT ASSEMBLY         216997-0         216680-0           217227-0         L/H FLOTATION         217174-0         217196-0           217227-1         L/H FLOTATION         217174-0         217196-0           217228-0         R/H FLOTATION         217195-0         217196-0           217228-1         R/H FLOTATION         217195-0         217196-0           217596-0         L/H FWD FLOAT ASSEMBLY         217811-0         217625-0           217597-0         R/H FWD FLOAT ASSEMBLY         217812-0         217625-0           217598-0         L/H AFT FLOAT ASSEMBLY         217813-0         217626-0           217599-0         R/H AFT FLOAT ASSEMBLY         217814-0         217626-0           218288-0         HOSE SYSTEM ASSEMBLY         -         202409-10           218288-0         HOSE SYSTEM ASSEMBLY         -         202410-00           218289-0         HOSE SYSTEM ASSEMBLY         -         202410-00           218593-0         L/H FLOAT ASSEMBLY                            | 216695-1       | R/H FWD FLOAT ASSEMBLY     | 216687-0                | 216679-0                    |
| 217227-0         L/H FLOTATION         217174-0         217196-0           217227-1         L/H FLOTATION         217174-0         217196-0           217228-0         R/H FLOTATION         217195-0         217196-0           217228-1         R/H FLOTATION         217195-0         217196-0           217596-0         L/H FWD FLOAT ASSEMBLY         217811-0         217625-0           217597-0         R/H FWD FLOAT ASSEMBLY         217812-0         217625-0           217598-0         L/H AFT FLOAT ASSEMBLY         217813-0         217626-0           217599-0         R/H AFT FLOAT ASSEMBLY         217814-0         217626-0           218288-0         HOSE SYSTEM ASSEMBLY         -         202409-10           218288-0         HOSE SYSTEM ASSEMBLY         -         202410-00           218289-0         HOSE SYSTEM ASSEMBLY         -         202410-01           218289-0         HOSE SYSTEM ASSEMBLY         -         202410-01           218289-0         HOSE SYSTEM ASSEMBLY         -         202410-01           218299-0         HOSE SYSTEM ASSEMBLY         -         202410-01           218593-0         L/H FLOAT ASSEMBLY         -         202410-01           218599-0         L/H FLOAT ASSEMBLY                                      | 216696-0       | L/H AFT FLOAT ASSEMBLY     | 216688-0                | 216680-0                    |
| 217227-1         L/H FLOTATION         217174-0         217196-0           217228-0         R/H FLOTATION         217195-0         217196-0           217228-1         R/H FLOTATION         217195-0         217196-0           217596-0         L/H FWD FLOAT ASSEMBLY         217811-0         217625-0           217597-0         R/H FWD FLOAT ASSEMBLY         217812-0         217625-0           217598-0         L/H AFT FLOAT ASSEMBLY         217813-0         217626-0           217599-0         R/H AFT FLOAT ASSEMBLY         217814-0         217626-0           218288-0         HOSE SYSTEM ASSEMBLY         -         202409-10           218289-0         HOSE SYSTEM ASSEMBLY         -         202410-00           218299-0         HOSE SYSTEM ASSEMBLY         -         202410-00           218299-0         HOSE SYSTEM ASSEMBLY         -         202410-00           218593-0         L/H FLOAT ASSEMBLY         <                         | 216787-0       | R/H AFT FLOAT ASSEMBLY     | 216997-0                | 216680-0                    |
| 217228-0       R/H FLOTATION       217195-0       217196-0         217228-1       R/H FLOTATION       217195-0       217196-0         217596-0       L/H FWD FLOAT ASSEMBLY       217811-0       217625-0         217597-0       R/H FWD FLOAT ASSEMBLY       217812-0       217625-0         217598-0       L/H AFT FLOAT ASSEMBLY       217813-0       217626-0         217599-0       R/H AFT FLOAT ASSEMBLY       217814-0       217626-0         218288-0       HOSE SYSTEM ASSEMBLY       -       202409-10         218288-0       HOSE SYSTEM ASSEMBLY       -       202410-00         218289-0       HOSE SYSTEM ASSEMBLY       -       202410-00         218289-0       HOSE SYSTEM ASSEMBLY       -       202411-00         218289-0       HOSE SYSTEM ASSEMBLY       -       202411-10         218289-0       L/H FLOAT ASSEMBLY       -       202411-10         218299-0       L/H FWD FLOTATION   | 217227-0       | L/H FLOTATION              | 217174-0                | 217196-0                    |
| 217228-1       R/H FLOTATION       217195-0       217196-0         217596-0       L/H FWD FLOAT ASSEMBLY       217811-0       217625-0         217597-0       R/H FWD FLOAT ASSEMBLY       217812-0       217625-0         217598-0       L/H AFT FLOAT ASSEMBLY       217813-0       217626-0         217599-0       R/H AFT FLOAT ASSEMBLY       217814-0       217626-0         218288-0       HOSE SYSTEM ASSEMBLY       -       202409-1(1)         218289-0       HOSE SYSTEM ASSEMBLY       -       202410-0(1)         218289-0       HOSE SYSTEM ASSEMBLY       -       202410-0(1)         218289-0       HOSE SYSTEM ASSEMBLY       -       202411-1(1)         218289-0       HOSE SYSTEM ASSEMBLY       -       202411-1(1)         218289-0       HOSE SYSTEM ASSEMBLY       -       202414-1(1)         218299-0       L/H FLOAT ASSEMBLY       -       202414-1(1)         218299-0       L/H FLOAT ASSEMBLY       -       202414-1(1)         218599-0       L/H FLOAT ASSEMBLY       -       202414-1(1)         218599-0       R/H FLOAT ASSEMBLY       -       202548-1         218599-0       L/H FWD FLOTATION       -       210502-0         220679-1       L/H FWD FLOTATION </td <td>217227-1</td> <td>L/H FLOTATION</td> <td>217174-0</td> <td>217196-0</td> | 217227-1       | L/H FLOTATION              | 217174-0                | 217196-0                    |
| 217596-0       L/H FWD FLOAT ASSEMBLY       217811-0       217625-0         217597-0       R/H FWD FLOAT ASSEMBLY       217812-0       217625-0         217598-0       L/H AFT FLOAT ASSEMBLY       217813-0       217626-0         217599-0       R/H AFT FLOAT ASSEMBLY       217814-0       217626-0         218288-0       HOSE SYSTEM ASSEMBLY       -       202409-10         218288-0       HOSE SYSTEM ASSEMBLY       -       202410-00         218289-0       HOSE SYSTEM ASSEMBLY       -       202410-00         218289-0       HOSE SYSTEM ASSEMBLY       -       202414-10         218593-0       L/H FLOAT ASSEMBLY       -       202414-10         218594-0       R/H FLOAT ASSEMBLY       218569-0       200548-1         220679-0       L/H FWD FLOTATION       -       210502-0         220679-1       L/H FWD FLOTATION       -       210502-0         220680-0       R/H FWD FLOTATION       -       210502-0         220680-1       R/H FWD FLOTATION       -       221393-0         220681-1       L/H AFT FLOTATION       -       221393-0         220682-0       R/H AFT FLOTATION       -       221393-0         22286-0       L/H FWD FLOTATION       -  | 217228-0       | R/H FLOTATION              | 217195-0                | 217196-0                    |
| 217597-0       R/H FWD FLOAT ASSEMBLY       217812-0       217625-0         217598-0       L/H AFT FLOAT ASSEMBLY       217813-0       217626-0         217599-0       R/H AFT FLOAT ASSEMBLY       217814-0       217626-0         218288-0       HOSE SYSTEM ASSEMBLY       -       202409-1(1)         218289-0       HOSE SYSTEM ASSEMBLY       -       202410-0(1)         218289-0       HOSE SYSTEM ASSEMBLY       -       202410-0(1)         218289-0       HOSE SYSTEM ASSEMBLY       -       202414-1(1)         218289-0       HOSE SYSTEM ASSEMBLY       -       202414-1(1)         218290-0       HOSE SYSTEM ASSEMBLY       -       202414-1(1)         218290-0       HOSE SYSTEM ASSEMBLY       -       202414-1(1)         218290-0       HOSE SYSTEM ASSEMBLY       -       202410-0(1)         218290-0       HOSE SYSTEM ASSEMBLY       -       202410-0(1)         218290-0       HOSE SYSTEM ASSEMBLY       -       202410-0(1)         218290-0       L/H FWD FLOAT ASSEMBLY       -       202410-0(1)         218593-0       L/H FWD FLOAT ASSEMBLY       -       218569-0       200548-1         220679-0       L/H FWD FLOAT ASSEMBLY       -       210502-0         22068   | 217228-1       | R/H FLOTATION              | 217195-0                | 217196-0                    |
| 217598-0         L/H AFT FLOAT ASSEMBLY         217813-0         217626-0           217599-0         R/H AFT FLOAT ASSEMBLY         217814-0         217626-0           218288-0         HOSE SYSTEM ASSEMBLY         -         202409-1(1)           218289-0         HOSE SYSTEM ASSEMBLY         -         202409-1(1)           218289-0         HOSE SYSTEM ASSEMBLY         -         202410-0(1)           218289-0         HOSE SYSTEM ASSEMBLY         -         202414-1(1)           218593-0         L/H FLOAT ASSEMBLY         -         200548-1           218594-0         R/H FLOAT ASSEMBLY         218569-0         200548-1           220679-0         L/H FWD FLOTATION         -         210502-0           220680-0         R/H FWD FLOTATION         -         210502-0           220680-0         R/H FWD FLOTATION         -         210502-0           220681-1         L/H AFT FLOTATION         -         221393-0           220682-0         R/H AFT FLOTATION         -         221393-0           220682-1         R/H AFT FLOTATION         -         221393-0           222826-0         L/H FWD FLOTATION         -         221393-0           223042-0         L/H FWD FLOTATION ASSEMBLY         204037-3  | 217596-0       | L/H FWD FLOAT ASSEMBLY     | 217811-0                | 217625-0                    |
| 217599-0       R/H AFT FLOAT ASSEMBLY       217814-0       217626-0         218288-0       HOSE SYSTEM ASSEMBLY       -       202409-1(1)         218288-0       HOSE SYSTEM ASSEMBLY       -       202410-0(1)         218289-0       HOSE SYSTEM ASSEMBLY       -       202410-0(1)         218289-0       HOSE SYSTEM ASSEMBLY       -       202414-1(1)         218593-0       L/H FLOAT ASSEMBLY       -       200548-1         218594-0       R/H FLOAT ASSEMBLY       218570-0       200548-1         220679-0       L/H FWD FLOTATION       -       210502-0         220680-0       R/H FWD FLOTATION       -       210502-0         220680-1       R/H FWD FLOTATION       -       210502-0         220681-0       L/H AFT FLOTATION       -       221393-0         220682-1       R/H AFT FLOTATION       -       221393-0         220682-0       R/H AFT FLOTATION       -       221393-0         222826-0       L/H FWD FLOTATION       -       221393-0         223042-0       L/H FWD FLOTATION ASSEMBLY       204037-3       200030-1         223043-0       R/H FWD FLOTATION ASSEMBLY       204038-3       200030-1         223044-0       L/H AFT FLOAT ASSEMBLY       1591  | 217597-0       | R/H FWD FLOAT ASSEMBLY     | 217812-0                | 217625-0                    |
| 218288-0       HOSE SYSTEM ASSEMBLY       -       202409-1(1)         218288-0       HOSE SYSTEM ASSEMBLY       -       202410-0(1)         218289-0       HOSE SYSTEM ASSEMBLY       -       202409-1(1)         218289-0       HOSE SYSTEM ASSEMBLY       -       202410-0(1)         218289-0       HOSE SYSTEM ASSEMBLY       -       202414-1(1)         218593-0       L/H FLOAT ASSEMBLY       218569-0       200548-1         218594-0       R/H FLOAT ASSEMBLY       218570-0       200548-1         220679-0       L/H FWD FLOTATION       -       210502-0         220680-0       R/H FWD FLOTATION       -       210502-0         220680-1       R/H FWD FLOTATION       -       210502-0         220681-0       L/H AFT FLOTATION       -       221393-0         220682-0       R/H AFT FLOTATION       -       221393-0         220682-1       R/H AFT FLOTATION       -       221393-0         222826-0       L/H FWD FLOTATION ASSEMBLY       204037-3       200030-1         223043-0       R/H FWD FLOTATION ASSEMBLY       204038-3       200030-1         223044-0       L/H AFT FLOAT ASSEMBLY       159128-2       200029-2  | 217598-0       | L/H AFT FLOAT ASSEMBLY     | 217813-0                | 217626-0                    |
| 218288-0       HOSE SYSTEM ASSEMBLY       -       202410-0(1)         218289-0       HOSE SYSTEM ASSEMBLY       -       202409-1(1)         218289-0       HOSE SYSTEM ASSEMBLY       -       202410-0(1)         218289-0       HOSE SYSTEM ASSEMBLY       -       202414-1(1)         218593-0       L/H FLOAT ASSEMBLY       218569-0       200548-1         218594-0       R/H FLOAT ASSEMBLY       218570-0       200548-1         220679-0       L/H FWD FLOTATION       -       210502-0         220680-1       L/H FWD FLOTATION       -       210502-0         220680-0       R/H FWD FLOTATION       -       210502-0         220681-0       L/H AFT FLOTATION       -       221393-0         220682-0       R/H AFT FLOTATION       -       221393-0         220682-1       R/H AFT FLOTATION       -       221393-0         222826-0       L/H FWD FLOTATION       -       221393-0         223042-0       L/H FWD FLOTATION ASSEMBLY       204037-3       200030-1         223044-0       L/H AFT FLOAT ASSEMBLY       159128-2       200030-1         223044-0       L/H AFT FLOAT ASSEMBLY       159128-2       200029-2  | 217599-0       | R/H AFT FLOAT ASSEMBLY     | 217814-0                | 217626-0                    |
| 218289-0       HOSE SYSTEM ASSEMBLY       -       202409-1(1)         218289-0       HOSE SYSTEM ASSEMBLY       -       202410-0(1)         218289-0       HOSE SYSTEM ASSEMBLY       -       202414-1(1)         218593-0       L/H FLOAT ASSEMBLY       218569-0       200548-1         218594-0       R/H FLOAT ASSEMBLY       218570-0       200548-1         220679-0       L/H FWD FLOTATION       -       210502-0         220680-0       R/H FWD FLOTATION       -       210502-0         220680-1       R/H FWD FLOTATION       -       210502-0         220681-0       L/H AFT FLOTATION       -       221393-0         220682-0       R/H AFT FLOTATION       -       221393-0         220682-1       R/H AFT FLOTATION       -       221393-0         222826-0       L/H FWD FLOTATION       212597-2       214537-0         223042-0       L/H FWD FLOTATION ASSEMBLY       204037-3       200030-1         223043-0       R/H FWD FLOTATION ASSEMBLY       204038-3       200030-1         223044-0       L/H AFT FLOAT ASSEMBLY       159128-2       200029-2   | 218288-0       | HOSE SYSTEM ASSEMBLY       | -                       | 202409-1(1)                 |
| 218289-0       HOSE SYSTEM ASSEMBLY       -       202410-0(1)         218289-0       HOSE SYSTEM ASSEMBLY       -       202414-1(1)         218593-0       L/H FLOAT ASSEMBLY       218569-0       200548-1         218594-0       R/H FLOAT ASSEMBLY       218570-0       200548-1         220679-0       L/H FWD FLOTATION       -       210502-0         220680-1       L/H FWD FLOTATION       -       210502-0         220680-0       R/H FWD FLOTATION       -       210502-0         220681-0       L/H AFT FLOTATION       -       221393-0         220682-0       R/H AFT FLOTATION       -       221393-0         220682-1       R/H AFT FLOTATION       -       221393-0         222826-0       L/H FWD FLOTATION       212597-2       214537-0         223042-0       L/H FWD FLOTATION ASSEMBLY       204037-3       200030-1         223043-0       R/H FWD FLOTATION ASSEMBLY       204038-3       200030-1         223044-0       L/H AFT FLOAT ASSEMBLY       159128-2       200029-2   | 218288-0       | HOSE SYSTEM ASSEMBLY       | -                       | 202410-0(1)                 |
| 218289-0       HOSE SYSTEM ASSEMBLY       -       202414-1(1)         218593-0       L/H FLOAT ASSEMBLY       218569-0       200548-1         218594-0       R/H FLOAT ASSEMBLY       218570-0       200548-1         220679-0       L/H FWD FLOTATION       -       210502-0         220680-1       L/H FWD FLOTATION       -       210502-0         220680-0       R/H FWD FLOTATION       -       210502-0         220681-0       L/H AFT FLOTATION       -       221393-0         220681-1       L/H AFT FLOTATION       -       221393-0         220682-0       R/H AFT FLOTATION       -       221393-0         220682-1       R/H AFT FLOTATION       -       221393-0         222826-0       L/H FWD FLOTATION       212597-2       214537-0         223042-0       L/H FWD FLOTATION ASSEMBLY       204037-3       200030-1         223043-0       R/H FWD FLOTATION ASSEMBLY       204038-3       200030-1         223044-0       L/H AFT FLOAT ASSEMBLY       159128-2       200029-2   | 218289-0       | HOSE SYSTEM ASSEMBLY       | -                       | 202409-1(1)                 |
| 218593-0       L/H FLOAT ASSEMBLY       218569-0       200548-1         218594-0       R/H FLOAT ASSEMBLY       218570-0       200548-1         220679-0       L/H FWD FLOTATION       -       210502-0         220679-1       L/H FWD FLOTATION       -       210502-0         220680-0       R/H FWD FLOTATION       -       210502-0         220680-1       R/H FWD FLOTATION       -       221393-0         220681-0       L/H AFT FLOTATION       -       221393-0         220682-0       R/H AFT FLOTATION       -       221393-0         220682-1       R/H AFT FLOTATION       -       221393-0         222826-0       L/H FWD FLOTATION       212597-2       214537-0         223042-0       L/H FWD FLOTATION ASSEMBLY       204037-3       200030-1         223043-0       R/H FWD FLOTATION ASSEMBLY       204038-3       200030-1         223044-0       L/H AFT FLOAT ASSEMBLY       159128-2       200029-2   | 218289-0       | HOSE SYSTEM ASSEMBLY       | -                       | 202410-0(1)                 |
| 218594-0       R/H FLOAT ASSEMBLY       218570-0       200548-1         220679-0       L/H FWD FLOTATION       -       210502-0         220679-1       L/H FWD FLOTATION       -       210502-0         220680-0       R/H FWD FLOTATION       -       210502-0         220680-1       R/H FWD FLOTATION       -       221393-0         220681-0       L/H AFT FLOTATION       -       221393-0         220682-0       R/H AFT FLOTATION       -       221393-0         220682-1       R/H AFT FLOTATION       -       221393-0         222826-0       L/H FWD FLOTATION       212597-2       214537-0         223042-0       L/H FWD FLOTATION ASSEMBLY       204037-3       200030-1         223043-0       R/H FWD FLOTATION ASSEMBLY       204038-3       200030-1         223044-0       L/H AFT FLOAT ASSEMBLY       159128-2       200029-2   | 218289-0       | HOSE SYSTEM ASSEMBLY       | -                       | 202414-1(1)                 |
| 220679-0       L/H FWD FLOTATION       -       210502-0         220679-1       L/H FWD FLOTATION       -       210502-0         220680-0       R/H FWD FLOTATION       -       210502-0         220680-1       R/H FWD FLOTATION       -       210502-0         220681-0       L/H AFT FLOTATION       -       221393-0         220681-1       L/H AFT FLOTATION       -       221393-0         220682-0       R/H AFT FLOTATION       -       221393-0         220682-1       R/H AFT FLOTATION       -       221393-0         222826-0       L/H FWD FLOTATION       212597-2       214537-0         223042-0       L/H FWD FLOTATION ASSEMBLY       204037-3       200030-1         223043-0       R/H FWD FLOTATION ASSEMBLY       204038-3       200030-1         223044-0       L/H AFT FLOAT ASSEMBLY       159128-2       200029-2   | 218593-0       | L/H FLOAT ASSEMBLY         | 218569-0                | 200548-1                    |
| 220679-1       L/H FWD FLOTATION       -       210502-0         220680-0       R/H FWD FLOTATION       -       210502-0         220680-1       R/H FWD FLOTATION       -       210502-0         220681-0       L/H AFT FLOTATION       -       221393-0         220681-1       L/H AFT FLOTATION       -       221393-0         220682-0       R/H AFT FLOTATION       -       221393-0         220682-1       R/H AFT FLOTATION       -       221393-0         222826-0       L/H FWD FLOTATION       212597-2       214537-0         223042-0       L/H FWD FLOTATION ASSEMBLY       204037-3       200030-1         223043-0       R/H FWD FLOTATION ASSEMBLY       204038-3       200030-1         223044-0       L/H AFT FLOAT ASSEMBLY       159128-2       200029-2   | 218594-0       | R/H FLOAT ASSEMBLY         | 218570-0                | 200548-1                    |
| 220680-0       R/H FWD FLOTATION       -       210502-0         220680-1       R/H FWD FLOTATION       -       210502-0         220681-0       L/H AFT FLOTATION       -       221393-0         220681-1       L/H AFT FLOTATION       -       221393-0         220682-0       R/H AFT FLOTATION       -       221393-0         220682-1       R/H AFT FLOTATION       -       221393-0         222826-0       L/H FWD FLOTATION       212597-2       214537-0         223042-0       L/H FWD FLOTATION ASSEMBLY       204037-3       200030-1         223043-0       R/H FWD FLOTATION ASSEMBLY       204038-3       200030-1         223044-0       L/H AFT FLOAT ASSEMBLY       159128-2       200029-2   | 220679-0       | L/H FWD FLOTATION          | -                       | 210502-0                    |
| 220680-1       R/H FWD FLOTATION       -       210502-0         220681-0       L/H AFT FLOTATION       -       221393-0         220681-1       L/H AFT FLOTATION       -       221393-0         220682-0       R/H AFT FLOTATION       -       221393-0         220682-1       R/H AFT FLOTATION       -       221393-0         222826-0       L/H FWD FLOTATION       212597-2       214537-0         223042-0       L/H FWD FLOTATION ASSEMBLY       204037-3       200030-1         223043-0       R/H FWD FLOTATION ASSEMBLY       204038-3       200030-1         223044-0       L/H AFT FLOAT ASSEMBLY       159128-2       200029-2   | 220679-1       | L/H FWD FLOTATION          | -                       | 210502-0                    |
| 220681-0       L/H AFT FLOTATION       -       221393-0         220681-1       L/H AFT FLOTATION       -       221393-0         220682-0       R/H AFT FLOTATION       -       221393-0         220682-1       R/H AFT FLOTATION       -       221393-0         222826-0       L/H FWD FLOTATION       212597-2       214537-0         223042-0       L/H FWD FLOTATION ASSEMBLY       204037-3       200030-1         223043-0       R/H FWD FLOTATION ASSEMBLY       204038-3       200030-1         223044-0       L/H AFT FLOAT ASSEMBLY       159128-2       200029-2   | 220680-0       | R/H FWD FLOTATION          | -                       | 210502-0                    |
| 220681-1       L/H AFT FLOTATION       -       221393-0         220682-0       R/H AFT FLOTATION       -       221393-0         220682-1       R/H AFT FLOTATION       -       221393-0         222826-0       L/H FWD FLOTATION       212597-2       214537-0         223042-0       L/H FWD FLOTATION ASSEMBLY       204037-3       200030-1         223043-0       R/H FWD FLOTATION ASSEMBLY       204038-3       200030-1         223044-0       L/H AFT FLOAT ASSEMBLY       159128-2       200029-2   | 220680-1       | R/H FWD FLOTATION          | -                       | 210502-0                    |
| 220682-0       R/H AFT FLOTATION       -       221393-0         220682-1       R/H AFT FLOTATION       -       221393-0         222826-0       L/H FWD FLOTATION       212597-2       214537-0         223042-0       L/H FWD FLOTATION ASSEMBLY       204037-3       200030-1         223043-0       R/H FWD FLOTATION ASSEMBLY       204038-3       200030-1         223044-0       L/H AFT FLOAT ASSEMBLY       159128-2       200029-2   | 220681-0       | L/H AFT FLOTATION          | -                       | 221393-0                    |
| 220682-1       R/H AFT FLOTATION       -       221393-0         222826-0       L/H FWD FLOTATION       212597-2       214537-0         223042-0       L/H FWD FLOTATION ASSEMBLY       204037-3       200030-1         223043-0       R/H FWD FLOTATION ASSEMBLY       204038-3       200030-1         223044-0       L/H AFT FLOAT ASSEMBLY       159128-2       200029-2   | 220681-1       | L/H AFT FLOTATION          | -                       | 221393-0                    |
| 222826-0       L/H FWD FLOTATION       212597-2       214537-0         223042-0       L/H FWD FLOTATION ASSEMBLY       204037-3       200030-1         223043-0       R/H FWD FLOTATION ASSEMBLY       204038-3       200030-1         223044-0       L/H AFT FLOAT ASSEMBLY       159128-2       200029-2   | 220682-0       | R/H AFT FLOTATION          | -                       | 221393-0                    |
| 223042-0       L/H FWD FLOTATION ASSEMBLY       204037-3       200030-1         223043-0       R/H FWD FLOTATION ASSEMBLY       204038-3       200030-1         223044-0       L/H AFT FLOAT ASSEMBLY       159128-2       200029-2  | 220682-1       | R/H AFT FLOTATION          | -                       | 221393-0                    |
| 223043-0       R/H FWD FLOTATION ASSEMBLY       204038-3       200030-1         223044-0       L/H AFT FLOAT ASSEMBLY       159128-2       200029-2  | 222826-0       | L/H FWD FLOTATION          | 212597-2                | 214537-0                    |
| 223044-0 L/H AFT FLOAT ASSEMBLY 159128-2 200029-2  | 223042-0       | L/H FWD FLOTATION ASSEMBLY | 204037-3                | 200030-1                    |
|  | 223043-0       | R/H FWD FLOTATION ASSEMBLY | 204038-3                | 200030-1                    |
| 223045-0 R/H AFT FLOAT ASSEMBLY 159128-2 200029-2  | 223044-0       | L/H AFT FLOAT ASSEMBLY     | 159128-2                | 200029-2                    |
| 200023-2   | 223045-0       | R/H AFT FLOAT ASSEMBLY     | 159128-2                | 200029-2                    |

DATE: FEB 04/20 REVISION: 01

SERVICE BULLETIN

025-69-18

PAGE: 4 / 32

Revision 0 2020-01-07 Revision 1 2020-02-12





| SAO EFS<br>P/N | DESIGNATION                    | RELATED<br>FLOAT<br>P/N | SAO HOSE<br>AFFECTED<br>P/N |
|----------------|--------------------------------|-------------------------|-----------------------------|
| 223244-0       | R/H AND L/H CONTAINER ASSEMBLY | 200733-0<br>200734-0    | 200548-1                    |

(1): SAO hoses installed on the helicopter (included to the flotation system but not packed)

EFS: Emergency Flotation Sysytem AFT : Afterward L/H : Left Hand P/N SAO : Safran Aerosystems P/N : Part Number R/H : Right Hand

Table 1 - List of in-service equipment possibly affected

#### (b) Spare component possibly affected

NOTE: Spare hoses that might be affected are the hoses manufactured before 2014.

| SAO HOSE AFFECTED P/N |
|-----------------------|
| 200029-2              |
| 200030-1              |
| 200548-1              |
| 202409-1              |
| 202410-0              |
| 202414-1              |
| 202457-0              |
| 208045-0              |
| 210502-0              |
| 214537-0              |
| 214936-0              |
| 215483-0              |
| 216180-0              |
| 216187-0              |
| 216679-0              |
| 216680-0              |
| 217196-0              |
| 217625-0              |
| 217626-0              |
| 221393-0              |

Table 2 – List of spare components possibly affected

DATE: FEB 04/20 **REVISION: 01** 

**SERVICE BULLETIN** 

025-69-18

PAGE: 5 / 32





(c) Customer equipment (Part 21) possibly affected

NOTE: List that follows concerns the equipment held by Airbus Helicopters (in Part 21 regulation). The effectivity related to these equipment is defined by the mentioned Serial Number (S/N) from which the Service Bulletin will be not applicable.

| SAO EFS P/N | RELATED FLOAT P/N                | S/N FOR EFFECTIVITY RANGE |
|-------------|----------------------------------|---------------------------|
| 158519-4    | 159128-2                         | 3020                      |
| 158950-4    | 159128-2                         | 3020                      |
| 200555-0    | 200733-0<br>200734-0             | 2792<br>2783              |
| 200555-1    | 200733-0<br>200734-0             | 2792<br>2783              |
| 200737-0    | 200733-0                         | 2792                      |
| 200738-0    | 200734-0                         | 2783                      |
| 202401-3    | 204037-3                         | 1565                      |
| 202402-3    | 204038-3                         | 1572                      |
| 202403-1    | 204037-3                         | 1565                      |
| 202404-1    | 204038-3                         | 1572                      |
| 203300-2    | 204037-3<br>204038-3             | 1565<br>1572              |
| 203645-3    | 204037-3<br>204038-3<br>159128-2 | 1565<br>1572<br>3020      |
| 208573-2    | 204037-3<br>204038-3<br>159128-2 | 1565<br>1572<br>3020      |
| 208754-2    | 204037-3<br>204038-3             | 1565<br>1572              |
| 209210-0    | 200733-0<br>200734-0             | 2792<br>2783              |
| 212026-0    | 213428-2<br>213429-2             | 208<br>209                |
| 212027-0    | 212512-2                         | 465                       |
| 212028-0    | 212597-2                         | 474                       |
| 214541-0    | -                                | 209                       |
| 214541-1    | -                                | 523                       |
| 214542-0    | -                                | 523                       |
| 214542-1    | -                                | 513                       |
| 214543-0    | -                                | 513                       |
| 214543-1    | -                                | 515                       |
| 214544-0    | -                                | 515                       |
| 214544-1    | -                                | 516                       |

DATE: FEB 04/20 REVISION: 01 **SERVICE BULLETIN** 

025-69-18 PAGE: 6 / 32





| SAO EFS P/N | RELATED FLOAT P/N                | S/N FOR EFFECTIVITY RANGE |
|-------------|----------------------------------|---------------------------|
| 214759-0    | 200733-0<br>214965-0             | 2792<br>2949              |
| 214964-0    | 214965-0                         | 2949                      |
| 215674-0    | 215481-0                         | 167                       |
| 215674-1    | 215481-0                         | 167                       |
| 215674-2    | 215481-0                         | 167                       |
| 215674-3    | 215481-0                         | 167                       |
| 215675-0    | 215482-0                         | 168                       |
| 215675-1    | 215482-0                         | 168                       |
| 215675-2    | 215482-0                         | 168                       |
| 215675-3    | 215482-0                         | 168                       |
| 215701-0    | 216064-0<br>216167-0<br>159128-2 | 406<br>403<br>3020        |
| 216118-0    | 216064-0                         | 406                       |
| 216119-0    | 216167-0                         | 403                       |
| 216120-0    | 216166-0                         | 186                       |
| 216121-0    | 216280-0                         | 190                       |
| 216123-0    | -                                | -                         |
| 216125-0    | 158820-3                         | 1106                      |
| 216126-0    | 158565-5                         | 982                       |
| 216127-0    | 158566-5                         | 982                       |
| 216128-0    | 207035-2                         | 135                       |
| 216129-0    | 207036-2                         | 134                       |
| 216694-1    | 216686-0                         | 112                       |
| 216695-1    | 216687-0                         | 103                       |
| 216696-0    | 216688-0                         | 99                        |
| 216787-0    | 216997-0                         | 99                        |
| 217227-0    | 217174-0                         | 166                       |
| 217227-1    | 217174-0                         | 166                       |
| 217228-0    | 217195-0                         | 171                       |
| 217228-1    | 217195-0                         | 171                       |
| 217383-0    | 213428-2<br>217385-0             | 208<br>209                |
| 217596-0    | 217811-0                         | 195                       |
| 217597-0    | 217812-0                         | 198                       |
| 217598-0    | 217813-0                         | 196                       |
| 217599-0    | 217814-0                         | 196                       |
| 218094-0    | 218098-0                         | 456                       |
| 218095-0    | 218099-0                         | 474                       |

DATE: FEB 04/20 REVISION: 01 **SERVICE BULLETIN** 

025-69-18

PAGE: 7 / 32





| SAO EFS P/N | RELATED FLOAT P/N    | S/N FOR EFFECTIVITY RANGE |
|-------------|----------------------|---------------------------|
| 218288-0    | -                    | -                         |
| 218289-0    | -                    | -                         |
| 218593-0    | 218569-0             | 2922                      |
| 218594-0    | 218570-0             | 2781                      |
| 219432-0    | 219413-0<br>219465-0 | 255<br>248                |
| 219433-0    | 219413-0<br>219414-0 | 255<br>248                |
| 219446-0    | 218098-0             | 456                       |
| 219447-0    | 218099-0             | 474                       |
| 220679-0    | -                    | 248                       |
| 220679-1    | -                    | 68                        |
| 220680-0    | -                    | 68                        |
| 220680-1    | -                    | 70                        |
| 220681-0    | -                    | 70                        |
| 220681-1    | -                    | 72                        |
| 220682-0    | -                    | 72                        |
| 220682-1    | -                    | 72                        |
| 220716-0    | 213428-2<br>213429-2 | 208<br>209                |
| 222690-0    | 212512-2             | 465                       |
| 222691-0    | 212597-2             | 474                       |
| 222826-0    | -                    | -                         |
| 223042-0    | 204037-3             | 1565                      |
| 223043-0    | 204038-3             | 1572                      |
| 223044-0    | 159128-2             | 3020                      |
| 223045-0    | 159128-2             | 3020                      |
| 223244-0    | 200733-0<br>200734-0 | 2792<br>2783              |

Table 3 - List of customer components (Part 21) possibly affected

DATE: FEB 04/20 REVISION: 01 **SERVICE BULLETIN** 

025-69-18

PAGE: 8 / 32





### B. Concurrent Requirements

None.

#### C. Reason

During maintenance operations on the Emergency Flotation System (EFS), the third compartment of the left forward float did not inflate.

After analyzing, the supply hose ensuring the gas flow from the cylinder assembly to the related float compartment was found blocked.

This Service Bulletin is issued to supply the instructions for verifying that there is no blockage through the float supply hoses of EFS inflation system.

#### D. Description

To prevent any significant operational disruptions, a special inspection has to be performed to inservice and spare supply hoses to verify that each component is fully operational and to ensure that the equipment is in normal condition.

NOTE: Refer to Table 1 to identify the hoses of in-service equipment and Table 2 for the spare components possibly affected.

#### E. Compliance

Inspection will be performed systematically during the first return of the equipment for maintenance or before delivery.

For spare parts, all the hoses manufactured before 01/2014 (manufacturing date on the hose identification plate), should be inspected before delivery, installation inside pack and at the latest within 6 months following release of this Service Bulletin (SB).

The procedure defined in this SB must be performed by the Safran Aerosystems Services network or by staff able to perform the float maintenance in accordance with applicable maintenance documentation.

#### F. Approval

The technical information contained in this Equipment Manufacturer's SB was approved by Airbus Helicopters (AH) under the prerogatives of EASA Design Organization Approval No.21J.700 only for the Airbus Helicopters helicopter range concerned.

DATE: FEB 04/20 REVISION: 01 SERVICE BULLETIN

025-69-18

PAGE: 9 / 32





- G. Manpower
  - (1) 1 technician
  - Estimated time: 10 minutes per hose (application of section 3.C of this Service Bulletin (SB)).
- H. Weight and Balance

Not affected.

I. Electrical Load Data

Not affected.

J. Software Accomplishment Summary

Not applicable.

- K. References
  - (1) Component Maintenance Manuals
    - CMM 25-40-00
    - CMM 25-69-06
    - CMM 25-69-08
    - CMM 25-69-14
    - CMM 25-69-18
    - CMM 25-69-20
    - CMM 25-69-21
    - CMM 25-69-22
    - CMM 25-69-32 - CMM 25-69-35
    - CMM 25-69-40
    - CMM 25-69-42
    - CMM 25-69-43
    - CMM 25-69-70
    - CMM 25-69-98
  - (2) Component Maintenance Publications (Data Modules)
    - CMP 95-61-01
    - CMP 95-62-01

DATE: FEB 04/20 REVISION: 01 SERVICE BULLETIN

025-69-18

PAGE: 10 / 32





#### Publications Affected

- **Component Maintenance Manuals** 
  - CMM 25-40-00
  - CMM 25-69-06
  - CMM 25-69-08
  - CMM 25-69-14
  - CMM 25-69-18
  - CMM 25-69-20
  - CMM 25-69-21

  - CMM 25-69-22
  - CMM 25-69-32
  - CMM 25-69-35
  - CMM 25-69-40
  - CMM 25-69-42
  - CMM 25-69-43
  - CMM 25-69-70
  - CMM 25-69-98
- Component Maintenance Publications (Data Modules) (2)
  - CMP 95-61-01
  - CMP 95-62-01

#### M. Interchangeability

Not applicable.

DATE: FEB 04/20 **REVISION: 01** 

SERVICE BULLETIN

025-69-18 PAGE: 11 / 32

Revision 0 2020-01-07 Revision 1 2020-02-12





#### 2. MATERIAL INFORMATION

#### A. Material - Price and Availability

 Material to be purchased Refer to Table 4.

#### (2) Price

Application of section 3.C of this Service Bulletin (SB) is free of charge if performed during maintenance.

If the SB has to be applied before the next maintenance based on Airbus Helicopters (AH) Alert Service Bulletin (ASB) compliance, the application of the SB is free of charge. The SB shall be applied in Safran Aerosystems Services network to be free of charge.

Replacement of hose(s) (refer to Table 4) found defective (hose(s) blocked) after inspection will be free of charge.

#### (3) Availability

For order of spares parts, please contact Safran Aerosystems Services following this email address:

spares.order.sao@safrangroup.com

#### B. Industry Support Information

Visit Safran Aerosystems Services web site (capability List section) at the address that follows for an authorized Repair Center in your area: www.safran-aerosystems.com/customers

#### C. List of Components

### (1) Material to be purchased

| SAO HOSE P/N | QUANTITY     |
|--------------|--------------|
| 200029-2     | Upon request |
| 200030-1     | Upon request |
| 200548-1     | Upon request |
| 202409-1     | Upon request |
| 202410-0     | Upon request |
| 202414-1     | Upon request |
| 202457-0     | Upon request |
| 208045-0     | Upon request |
| 210502-0     | Upon request |
| 214537-0     | Upon request |
| 214936-0     | Upon request |
| 215483-0     | Upon request |
| 216180-0     | Upon request |

DATE: FEB 04/20 REVISION: 01 **SERVICE BULLETIN** 

025-69-18

PAGE: 12 / 32





| SAO HOSE P/N | QUANTITY     |
|--------------|--------------|
| 216187-0     | Upon request |
| 216679-0     | Upon request |
| 216680-0     | Upon request |
| 217196-0     | Upon request |
| 217625-0     | Upon request |
| 217626-0     | Upon request |
| 221393-0     | Upon request |

Table 4 - List of materials

- (2) Material supplied by the operator Not applicable.
- D. Subcomponents To Be Re-identified

Not applicable.

- E. Tooling
  - Plastic cable tie, 300 mm min. x 5 mm max. (11.811 in min. x .196 in max.) (commercially available),
  - Mark & code pen, green, Dykem ref. 84007 (commercially available) or equivalent.
- F. Special Tools

None.

DATE: FEB 04/20 REVISION: 01 SERVICE BULLETIN

025-69-18

PAGE: 13 / 32

Return to paragraph 2.





### 3. ACCOMPLISHMENT INSTRUCTIONS

<u>CAUTION:</u> APPLY THIS INSPECTION SERVICE BULLETIN ON CLEAN SURFACE AND WITH CLEAN HANDS.

#### A. General

(1) Refer to Table 5 that follows to identify the Component Maintenance Manual (CMM) related to in-service equipment to be verified.

| SAO EFS<br>P/N | EQUIPMENT<br>DESIGNATION       | СММ/СМР              |
|----------------|--------------------------------|----------------------|
| 158519-*       | R/H AFT FLOAT ASSEMBLY         | 25-69-21<br>25-69-42 |
| 158950-*       | L/H AFT FLOAT ASSEMBLY         | 25-69-21<br>25-69-42 |
| 200555-*       | EFS REMOVAL PART               | 25-69-14             |
| 200737-0       | L/H CONTAINER ASSEMBLY         | 25-69-08<br>25-69-14 |
| 200738-0       | R/H CONTAINER ASSEMBLY         | 25-69-08<br>25-69-14 |
| 202401-*       | L/H FWD FLOTATION ASSEMBLY     | 25-69-21<br>25-69-98 |
| 202402-*       | R/H FWD FLOTATION ASSEMBLY     | 25-69-21<br>25-69-98 |
| 202403-1       | L/H FWD FLOTATION ASSEMBLY     | 25-69-21             |
| 202404-1       | R/H FWD FLOTATION ASSEMBLY     | 25-69-21             |
| 202456-*       | FWD FLOTATION ASSEMBLY         | 25-69-18<br>25-69-70 |
| 203300-*       | EMERGENCY FLOTATION STYSTEM    | 25-69-98             |
| 203645-*       | EMERGENCY FLOTATION SYSTEM     | 25-69-21             |
| 208753-*       | EFS (without gas cylinders)    | 25-69-21             |
| 208754-*       | EFS (without gas cylinders)    | 25-69-98             |
| 209210-1       | REMOVAL PART WITHOUT CYLINDER  | 25-69-08             |
| 214541-*       | L/H FWD FLOTATION              | 95-61-01             |
| 214542-*       | R/H FWD FLOTATION              | 95-61-01             |
| 214543-*       | L/H AFT FLOTATION              | 95-62-01             |
| 214544-*       | R/H AFT FLOTATION              | 95-62-01             |
| 214759-0       | R/H AND L/H CONTAINER ASSEMBLY | 25-69-08             |
| 214964-0       | R/H CONTAINER ASSEMBLY         | 25-69-08             |
| 215674-*       | L/H FLOTATION ASSEMBLY         | 25-69-32             |
| 215675-*       | R/H FLOTATION ASSEMBLY         | 25-69-32             |
| 215701-0       | EMERGENCY FLOTATION SYSTEM     | 25-69-42             |

DATE: FEB 04/20 REVISION: 01

**SERVICE BULLETIN** 

025-69-18

PAGE: 14 / 32





| SAO EFS<br>P/N | EQUIPMENT<br>DESIGNATION       | CMM/CMP                          |
|----------------|--------------------------------|----------------------------------|
| 216118-0       | L/H FWD FLOAT ASSEMBLY         | 25-69-35<br>25-69-42             |
|                |                                | 25-69-43                         |
| 216119-0       | R/H FWD FLOAT ASSEMBLY         | 25-69-35<br>25-69-42<br>25-69-43 |
| 216120-0       | L/H AFT FLOTATION              | 25-69-35                         |
| 216121-0       | R/H AFT FLOTATION              | 25-69-35                         |
| 216123-0       | SYSTEM OF INFLATION            | 25-69-35                         |
| 216125-0       | FWD FLOTATION ASSEMBLY         | 25-69-18<br>25-69-70             |
| 216694-1       | L/H FWD FLOAT ASSEMBLY         | 25-69-06                         |
| 216695-1       | R/H FWD FLOAT ASSEMBLY         | 25-69-06                         |
| 216696-0       | L/H AFT FLOAT ASSEMBLY         | 25-69-06                         |
| 216787-0       | R/H AFT FLOAT ASSEMBLY         | 25-69-06                         |
| 217227-*       | L/H FLOTATION                  | 25-69-20                         |
| 217228-*       | R/H FLOTATION                  | 25-69-20                         |
| 217596-0       | L/H FWD FLOAT ASSEMBLY         | 25-69-22                         |
| 217597-0       | R/H AFT FLOAT ASSEMBLY         | 25-69-22                         |
| 217598-0       | L/H AFT FLOAT ASSEMBLY         | 25-69-22                         |
| 217599-0       | R/H AFT FLOAT ASSEMBLY         | 25-69-22                         |
| 218288-0       | HOSE SYSTEM ASSEMBLY           | 25-69-21<br>25-69-42             |
| 218289-0       | HOSE SYSTEM ASSEMBLY           | 25-69-43<br>25-69-98             |
| 218593-0       | L/H FLOAT ASSEMBLY             | 25-69-40                         |
| 218594-0       | R/H FLOAT ASSEMBLY             | 25-69-40                         |
| 220679-*       | L/H FWD FLOTATION              | 25-40-00                         |
| 220680-*       | R/H FWD FLOTATION              | 25-40-00                         |
| 220681-*       | L/H AFT FLOTATION              | 25-40-00                         |
| 220682-*       | R/H AFT FLOTATION              | 25-40-00                         |
| 222826-0       | L/H FWD FLOTATION              | 95-61-01                         |
| 223042-0       | L/H FWD FLOTATION ASSEMBLY     | 25-69-21                         |
| 223043-0       | R/H FWD FLOTATION ASSEMBLY     | 25-69-21                         |
| 223044-0       | L/H AFT FLOAT ASSEMBLY         | 25-69-21                         |
| 223045-0       | R/H AFT FLOAT ASSEMBLY         | 25-69-21                         |
| 223244-0       | R/H AND L/H CONTAINER ASSEMBLY | 25-69-08                         |

Table 5 – List of Component Maintenance Manuals (CMMs) related to in-service equipment

DATE: FEB 04/20 REVISION: 01 **SERVICE BULLETIN** 

025-69-18

PAGE: 15 / 32





#### B. Preparation

- (1) Remove each supply hose from the float (applicable to in-service equipment)
  - (a) Refer to Component Maintenance Manual (CMM) for float unfolding and inflation assembly removal instructions.

#### C. Procedure

NOTE: The procedures that follow are applicable to each end (fitting or banjo) of the supply hose to be inspected. Figure 3 shows the different shapes of fittings installed on the hoses.

- (1) Inspection of single section hoses (in-service equipment, spare component and Part 21 material)
  - (a) Insert the end of plastic cable tie in the hole of outlet fitting (or banjo) (refer to Figure 1):
    - If the cable tie goes through the fitting (or banjo) freely up to a minimal length of 300 mm (11.811 in), the hose is fully operative (refer to Figure 2).
    - If a blockage occurs in the duct of the fitting (or banjo), the hose is blocked internally and must be replaced:
      - If your material is Part 145 (in-service equipment and spare component) related:
         Please contact Safran Aerosystems Services to get a replacement part.

Following the observation of the described discrepancy, you are invited to inform the Engineering Support Department of Safran Aerosystems Services of the technical occurrence, email address here below: tech-support.sao@safrangroup.com

- If your material is Part 21 related:
   Please contact Safran Aerosystems \_ Floats & Rafts (F6101) to get a replacement part.
- (b) After inspection, identify the hose inspected and found operative by applying a visible green "dot" on the base of the verified outlet fitting (or banjo) with a green Dykem mark & code pen ref. 84007 (or equivalent indelible green marking).
- (c) Record the application of the service bulletin by writing down SB 025-69-18 above the external identification marking of EFS.
- (d) Accordingly complete the log-card of the equipment when the hose is installed on EFS by writing the date and the reference of the Service Bulletin.

DATE: FEB 04/20 REVISION: 01 SERVICE BULLETIN

025-69-18

PAGE: 16 / 32







- (2) Inspection of hoses with more than one section (in-service equipment and spare component)
  - (a) For each section of the hose to be inspected, insert the end of plastic cable tie in the hole(s) of related fitting (or banjo) (refer to Figure 1):
    - If the cable tie goes through the fitting (or banjo) freely up to a minimal length of 300 mm (11.811 in), the hose is fully operative (refer to Figure 2),
    - If a blockage occurs in the duct of fitting (or banjo), the hose is blocked internally and must be replaced:
      - If your material is Part 145 (in-service equipment and spare component) related:
         Please contact Safran Aerosystems Services to get a replacement part.

Following the observation of the described discrepancy, you are invited to inform the Engineering Support Department of Safran Aerosystems Services of the technical occurrence, email address here below: tech-support.sao@safrangroup.com

- If your material is Part 21 related:
   Please contact Safran Aerosystems \_ Floats & Rafts (F6101) to get a replacement part.
- Do again the operation for all end-pieces and banjos of the hose.

NOTE: For the double duct banjos, do the inspection for each duct through the related hole.

- (b) After inspection, identify the hose inspected and found operative by applying a visible green "dot" on the base of all the verified banjos with a green Dykem mark & code pen ref. 84007 (or equivalent indelible green marking).
- (c) Record the application of the service bulletin by writing down **SB 025-69-18** above the external identification marking of EFS.
- (d) Accordingly complete the log-card of the equipment when the hose is installed on EFS by writing the date and the reference of the Service Bulletin.

DATE: FEB 04/20 REVISION: 01 SERVICE BULLETIN

025-69-18 PAGE: 17 / 32

Return to paragraph <u>1.D.</u> / <u>2.D.</u> / <u>3.B.2.</u> / <u>3.B.4.a.</u> / <u>3.B.4.b.</u>

Revision 0 2020-01-07 Revision 1 2020-02-12







D. Re-identification

Not applicable.

E. Test

Not applicable.

- F. Close-up
  - (1) Re-install the float supply hose on the equipment (applicable to in-service equipment)
    - (a) Refer to Component Maintenance Manual (CMM) for inflation assembly installation, float folding and flotation packing instructions.

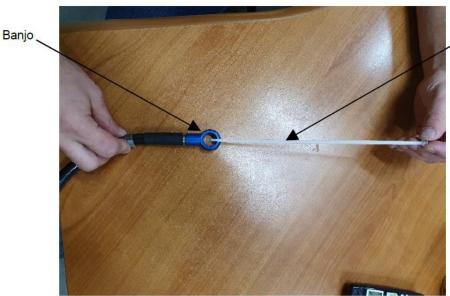
DATE: FEB 04/20 REVISION: 01 SERVICE BULLETIN

025-69-18 PAGE: 18 / 32

Revision 0 2020-01-07 Revision 1 2020-02-12







Plastic cable tie 300 mm min. x 5 mm max. (11.811 in min. x .196 in max.)

Figure 1



Figure 2

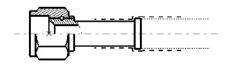
DATE: FEB 04/20 REVISION: 01 **SERVICE BULLETIN** 

025-69-18

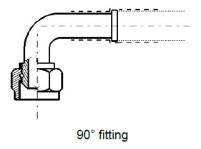
PAGE: 19 / 32

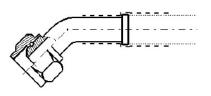






Straight fitting





135° fitting

Figure 3

DATE: FEB 04/20 REVISION: 01 **SERVICE BULLETIN** 

025-69-18

PAGE: 20 / 32





# **APPENDIX**

| SAO EFS<br>P/N | RELATED<br>FLOAT P/N | S/N OF SAO EFS VERIFIED BY SAFRAN AEROSYSTEMS SERVICES |
|----------------|----------------------|--|
| 158519-4       | 159128-2             | 1808   |
| 158519-4       | 159128-2             | 2138   |
| 158519-4       | 159128-2             | 2240   |
| 158519-4       | 159128-2             | 2288   |
| 158519-4       | 159128-2             | 2289   |
| 158519-4       | 159128-2             | 2400   |
| 158519-4       | 159128-2             | 2832   |
| 158519-4       | 159128-2             | 2872   |
| 158519-4       | 159128-2             | 3002   |
| 158519-4       | 159128-2             | 3006   |
| 158519-4       | 159128-2             | 3049   |
| 158519-4       | 159128-2             | 3116   |
| 158519-4       | 159128-2             | 3205   |
| 158519-4       | 159128-2             | 3213   |
| 158950-4       | 159128-2             | 1762   |
| 158950-4       | 159128-2             | 1819   |
| 158950-4       | 159128-2             | 1847   |
| 158950-4       | 159128-2             | 1932   |
| 158950-4       | 159128-2             | 2014   |
| 158950-4       | 159128-2             | 2284   |
| 158950-4       | 159128-2             | 2401   |
| 158950-4       | 159128-2             | 2404   |
| 158950-4       | 159128-2             | 2607   |
| 158950-4       | 159128-2             | 2979   |
| 158950-4       | 159128-2             | 3003   |
| 158950-4       | 159128-2             | 3219   |
| 200737-0       | 200733-0             | 1850   |
| 200737-0       | 200733-0             | 1884   |
| 200737-0       | 200733-0             | 2034   |
| 200737-0       | 200733-0             | 2126   |
| 200737-0       | 200733-0             | 2250   |
| 200737-0       | 200733-0             | 2314   |
| 200737-0       | 200733-0             | 2932   |
| 200737-0       | 200733-0             | 3030   |
| 200737-0       | 200733-0             | 3040   |
| 200737-0       | 200733-0             | 3104   |

DATE: FEB 04/20 REVISION: 01 **SERVICE BULLETIN** 

025-69-18

PAGE: 21 / 32





| SAO EFS<br>P/N | RELATED<br>FLOAT P/N | S/N OF SAO EFS VERIFIED BY SAFRAN AEROSYSTEMS SERVICES |
|----------------|----------------------|--|
| 200737-0       | 200733-0             | 3166   |
| 200737-0       | 200733-0             | 3186   |
| 200738-0       | 200734-0             | 1841   |
| 200738-0       | 200734-0             | 2023   |
| 200738-0       | 200734-0             | 2243   |
| 200738-0       | 200734-0             | 2859   |
| 200738-0       | 200734-0             | 2925   |
| 200738-0       | 200734-0             | 3017   |
| 200738-0       | 200734-0             | 3021   |
| 200738-0       | 200734-0             | 3051   |
| 200738-0       | 200734-0             | 3075   |
| 200738-0       | 200734-0             | 3151   |
| 200738-0       | 200734-0             | 3153   |
| 200738-0       | 200734-0             | 3161   |
| 202401-3       | 204037-3             | 1400   |
| 202401-3       | 204037-3             | 1442   |
| 202401-3       | 204037-3             | 1443   |
| 202401-3       | 204037-3             | 1446   |
| 202401-3       | 204037-3             | 1481   |
| 202401-3       | 204037-3             | 1488   |
| 202401-3       | 204037-3             | 1546   |
| 202401-3       | 204037-3             | 1547   |
| 202401-3       | 204037-3             | 1549   |
| 202401-3       | 204037-3             | 1556   |
| 202401-3       | 204037-3             | 1581   |
| 202401-3       | 204037-3             | 1598   |
| 202401-3       | 204037-3             | 1713   |
| 202402-3       | 204038-3             | 1171   |
| 202402-3       | 204038-3             | 1430   |
| 202402-3       | 204038-3             | 1482   |
| 202402-3       | 204038-3             | 1566   |
| 202402-3       | 204038-3             | 1579   |
| 202402-3       | 204038-3             | 1645   |
| 214541-1       | -                    | 163  |
| 214541-1       | -                    | 208  |
| 214541-1       | -                    | 213  |
| 214541-1       | -                    | 331  |
| 214541-1       | -                    | 339  |

DATE: FEB 04/20 REVISION: 01 **SERVICE BULLETIN** 

025-69-18 PAGE: 22 / 32

Revision 0 2020-01-07 Revision 1 2020-02-12





| SAO EFS<br>P/N | RELATED<br>FLOAT P/N | S/N OF SAO EFS VERIFIED BY<br>SAFRAN AEROSYSTEMS SERVICES |
|----------------|----------------------|---|
| 214541-1       | -                    | 389   |
| 214541-1       | -                    | 535   |
| 214541-1       | -                    | 553   |
| 214541-1       | -                    | 564   |
| 214541-1       | -                    | 588   |
| 214541-1       | -                    | 595   |
| 214541-1       | -                    | 603   |
| 214541-1       | -                    | 623   |
| 214541-1       | -                    | 687   |
| 214541-1       | -                    | 689   |
| 214541-1       | -                    | 691   |
| 214542-1       | -                    | 116   |
| 214542-1       | -                    | 195   |
| 214542-1       | -                    | 200   |
| 214542-1       | -                    | 232   |
| 214542-1       | -                    | 340   |
| 214542-1       | -                    | 372   |
| 214542-1       | -                    | 552   |
| 214542-1       | -                    | 555   |
| 214542-1       | -                    | 558   |
| 214542-1       | -                    | 588   |
| 214542-1       | -                    | 592   |
| 214542-1       | -                    | 644   |
| 214542-1       | -                    | 662   |
| 214542-1       | -                    | 673   |
| 214542-1       | -                    | 674   |
| 214542-1       | -                    | 675   |
| 214542-1       | -                    | 676   |
| 214542-1       | -                    | 677   |
| 214543-1       | -                    | 323   |
| 214543-1       | -                    | 395   |
| 214543-1       | -                    | 528   |
| 214543-1       | -                    | 568   |
| 214543-1       | -                    | 570   |
| 214543-1       | -                    | 587   |
| 214543-1       | -                    | 613   |
| 214543-1       | -                    | 665   |
| 214543-1       | -                    | 694   |

DATE: FEB 04/20 REVISION: 01 **SERVICE BULLETIN** 

025-69-18

PAGE: 23 / 32





| SAO EFS<br>P/N | RELATED<br>FLOAT P/N | S/N OF SAO EFS VERIFIED BY SAFRAN AEROSYSTEMS SERVICES |
|----------------|----------------------|--|
| 214543-1       | -                    | 695  |
| 214544-1       | -                    | 150  |
| 214544-1       | -                    | 226  |
| 214544-1       | -                    | 306  |
| 214544-1       | -                    | 320  |
| 214544-1       | -                    | 348  |
| 214544-1       | -                    | 545  |
| 214544-1       | -                    | 574  |
| 214544-1       | -                    | 590  |
| 214544-1       | -                    | 610  |
| 214544-1       | -                    | 623  |
| 214544-1       | -                    | 664  |
| 214544-1       | -                    | 670  |
| 214544-1       | -                    | 686  |
| 214544-1       | -                    | 687  |
| 214544-1       | -                    | 688  |
| 214544-1       | -                    | 689  |
| 214544-1       | -                    | 690  |
| 214544-1       | -                    | 691  |
| 215674-3       | 215481-0             | 86   |
| 215674-3       | 215481-0             | 181  |
| 215675-3       | 215482-0             | 184  |
| 216118-0       | 216064-0             | 87   |
| 216118-0       | 216064-0             | 119  |
| 216118-0       | 216064-0             | 233  |
| 216118-0       | 216064-0             | 264  |
| 216118-0       | 216064-0             | 344  |
| 216118-0       | 216064-0             | 381  |
| 216118-0       | 216064-0             | 388  |
| 216118-0       | 216064-0             | 397  |
| 216118-0       | 216064-0             | 412  |
| 216118-0       | 216064-0             | 430  |
| 216119-0       | 216167-0             | 69   |
| 216119-0       | 216167-0             | 330  |
| 216119-0       | 216167-0             | 339  |
| 216119-0       | 216167-0             | 391  |
| 216119-0       | 216167-0             | 394  |
| 216119-0       | 216167-0             | 403  |

DATE: FEB 04/20 REVISION: 01 SERVICE BULLETIN

025-69-18 PAGE: 24 / 32

Revision 0 2020-01-07 Revision 1 2020-02-12





| SAO EFS<br>P/N | RELATED<br>FLOAT P/N | S/N OF SAO EFS VERIFIED BY SAFRAN AEROSYSTEMS SERVICES |
|----------------|----------------------|--|
| 216119-0       | 216167-0             | 420  |
| 216119-0       | 216167-0             | 429  |
| 216120-0       | 216166-0             | 157  |
| 216120-0       | 216166-0             | 163  |
| 216120-0       | 216166-0             | 167  |
| 216120-0       | 216166-0             | 170  |
| 216121-0       | 216280-0             | 161  |
| 216121-0       | 216280-0             | 171  |
| 216121-0       | 216280-0             | 175  |
| 216121-0       | 216280-0             | 179  |
| 216125-0       | 158820-3             | 1175   |
| 216126-0       | 158565-5             | 980  |
| 216127-0       | 158566-5             | 979  |
| 216694-1       | 216686-0             | 11   |
| 216694-1       | 216686-0             | 21   |
| 216694-1       | 216686-0             | 26   |
| 216694-1       | 216686-0             | 48   |
| 216694-1       | 216686-0             | 49   |
| 216694-1       | 216686-0             | 64   |
| 216694-1       | 216686-0             | 74   |
| 216694-1       | 216686-0             | 116  |
| 216694-1       | 216686-0             | 119  |
| 216694-1       | 216686-0             | 150  |
| 216694-1       | 216686-0             | 152  |
| 216694-1       | 216686-0             | 178  |
| 216694-1       | 216686-0             | 180  |
| 216694-1       | 216686-0             | 182  |
| 216694-1       | 216686-0             | 188  |
| 216694-1       | 216686-0             | 193  |
| 216694-1       | 216686-0             | 195  |
| 216694-1       | 216686-0             | 196  |
| 216694-1       | 216686-0             | 198  |
| 216694-1       | 216686-0             | 208  |
| 216694-1       | 216686-0             | 210  |
| 216694-1       | 216686-0             | 211  |
| 216694-1       | 216686-0             | 213  |
| 216694-1       | 216686-0             | 217  |
| 216694-1       | 216686-0             | 218  |

DATE: FEB 04/20 REVISION: 01 **SERVICE BULLETIN** 

025-69-18

PAGE: 25 / 32





| SAO EFS<br>P/N | RELATED<br>FLOAT P/N | S/N OF SAO EFS VERIFIED BY SAFRAN AEROSYSTEMS SERVICES |
|----------------|----------------------|--|
| 216694-1       | 216686-0             | 222  |
| 216694-1       | 216686-0             | 223  |
| 216694-1       | 216686-0             | 224  |
| 216694-1       | 216686-0             | 225  |
| 216694-1       | 216686-0             | 226  |
| 216694-1       | 216686-0             | 227  |
| 216695-1       | 216687-0             | 10   |
| 216695-1       | 216687-0             | 20   |
| 216695-1       | 216687-0             | 25   |
| 216695-1       | 216687-0             | 28   |
| 216695-1       | 216687-0             | 46   |
| 216695-1       | 216687-0             | 73   |
| 216695-1       | 216687-0             | 111  |
| 216695-1       | 216687-0             | 114  |
| 216695-1       | 216687-0             | 126  |
| 216695-1       | 216687-0             | 133  |
| 216695-1       | 216687-0             | 142  |
| 216695-1       | 216687-0             | 143  |
| 216695-1       | 216687-0             | 145  |
| 216695-1       | 216687-0             | 174  |
| 216695-1       | 216687-0             | 176  |
| 216695-1       | 216687-0             | 178  |
| 216695-1       | 216687-0             | 179  |
| 216695-1       | 216687-0             | 188  |
| 216695-1       | 216687-0             | 190  |
| 216695-1       | 216687-0             | 193  |
| 216695-1       | 216687-0             | 194  |
| 216695-1       | 216687-0             | 196  |
| 216695-1       | 216687-0             | 206  |
| 216695-1       | 216687-0             | 208  |
| 216695-1       | 216687-0             | 209  |
| 216695-1       | 216687-0             | 212  |
| 216695-1       | 216687-0             | 213  |
| 216695-1       | 216687-0             | 214  |
| 216695-1       | 216687-0             | 218  |
| 216695-1       | 216687-0             | 219  |
| 216695-1       | 216687-0             | 220  |
| 216695-1       | 216687-0             | 221  |

DATE: FEB 04/20 REVISION: 01 **SERVICE BULLETIN** 

025-69-18

PAGE: 26 / 32





| SAO EFS<br>P/N | RELATED<br>FLOAT P/N | S/N OF SAO EFS VERIFIED BY SAFRAN AEROSYSTEMS SERVICES |
|----------------|----------------------|--|
| 216695-1       | 216687-0             | 222  |
| 216695-1       | 216687-0             | 223  |
| 216696-0       | 216688-0             | 11   |
| 216696-0       | 216688-0             | 21   |
| 216696-0       | 216688-0             | 26   |
| 216696-0       | 216688-0             | 42   |
| 216696-0       | 216688-0             | 44   |
| 216696-0       | 216688-0             | 67   |
| 216696-0       | 216688-0             | 71   |
| 216696-0       | 216688-0             | 88   |
| 216696-0       | 216688-0             | 102  |
| 216696-0       | 216688-0             | 108  |
| 216696-0       | 216688-0             | 111  |
| 216696-0       | 216688-0             | 125  |
| 216696-0       | 216688-0             | 128  |
| 216696-0       | 216688-0             | 138  |
| 216696-0       | 216688-0             | 142  |
| 216696-0       | 216688-0             | 151  |
| 216696-0       | 216688-0             | 166  |
| 216696-0       | 216688-0             | 173  |
| 216696-0       | 216688-0             | 177  |
| 216696-0       | 216688-0             | 183  |
| 216696-0       | 216688-0             | 186  |
| 216696-0       | 216688-0             | 188  |
| 216696-0       | 216688-0             | 189  |
| 216696-0       | 216688-0             | 190  |
| 216696-0       | 216688-0             | 192  |
| 216696-0       | 216688-0             | 194  |
| 216696-0       | 216688-0             | 205  |
| 216696-0       | 216688-0             | 206  |
| 216696-0       | 216688-0             | 209  |
| 216696-0       | 216688-0             | 212  |
| 216696-0       | 216688-0             | 213  |
| 216696-0       | 216688-0             | 214  |
| 216696-0       | 216688-0             | 216  |
| 216696-0       | 216688-0             | 217  |
| 216696-0       | 216688-0             | 218  |
| 216696-0       | 216688-0             | 219  |

DATE: FEB 04/20 REVISION: 01 **SERVICE BULLETIN** 

025-69-18

PAGE: 27 / 32





| SAO EFS<br>P/N | RELATED<br>FLOAT P/N | S/N OF SAO EFS VERIFIED BY SAFRAN AEROSYSTEMS SERVICES |
|----------------|----------------------|--|
| 216696-0       | 216688-0             | 221  |
| 216787-0       | 216997-0             | 10   |
| 216787-0       | 216997-0             | 20   |
| 216787-0       | 216997-0             | 27   |
| 216787-0       | 216997-0             | 43   |
| 216787-0       | 216997-0             | 45   |
| 216787-0       | 216997-0             | 68   |
| 216787-0       | 216997-0             | 72   |
| 216787-0       | 216997-0             | 88   |
| 216787-0       | 216997-0             | 101  |
| 216787-0       | 216997-0             | 106  |
| 216787-0       | 216997-0             | 109  |
| 216787-0       | 216997-0             | 126  |
| 216787-0       | 216997-0             | 128  |
| 216787-0       | 216997-0             | 139  |
| 216787-0       | 216997-0             | 140  |
| 216787-0       | 216997-0             | 144  |
| 216787-0       | 216997-0             | 167  |
| 216787-0       | 216997-0             | 174  |
| 216787-0       | 216997-0             | 175  |
| 216787-0       | 216997-0             | 178  |
| 216787-0       | 216997-0             | 184  |
| 216787-0       | 216997-0             | 186  |
| 216787-0       | 216997-0             | 189  |
| 216787-0       | 216997-0             | 190  |
| 216787-0       | 216997-0             | 192  |
| 216787-0       | 216997-0             | 204  |
| 216787-0       | 216997-0             | 206  |
| 216787-0       | 216997-0             | 208  |
| 216787-0       | 216997-0             | 209  |
| 216787-0       | 216997-0             | 210  |
| 216787-0       | 216997-0             | 214  |
| 216787-0       | 216997-0             | 215  |
| 216787-0       | 216997-0             | 216  |
| 216787-0       | 216997-0             | 217  |
| 216787-0       | 216997-0             | 218  |
| 216787-0       | 216997-0             | 219  |
| 217227-0       | 217174-0             | 177  |

DATE: FEB 04/20 REVISION: 01 **SERVICE BULLETIN** 

025-69-18

PAGE: 28 / 32





| SAO EFS<br>P/N | RELATED<br>FLOAT P/N | S/N OF SAO EFS VERIFIED BY<br>SAFRAN AEROSYSTEMS SERVICES |
|----------------|----------------------|---|
| 217227-1       | 217174-0             | 41  |
| 217227-1       | 217174-0             | 136   |
| 217227-1       | 217174-0             | 258   |
| 217227-1       | 217174-0             | 260   |
| 217227-1       | 217174-0             | 262   |
| 217227-1       | 217174-0             | 263   |
| 217227-1       | 217174-0             | 264   |
| 217227-1       | 217174-0             | 265   |
| 217227-1       | 217174-0             | 266   |
| 217227-1       | 217174-0             | 267   |
| 217227-1       | 217174-0             | 268   |
| 217227-1       | 217174-0             |   |
| 217227-1       | 217174-0             | 269   |
|                |                      | 271   |
| 217227-1       | 217174-0             | 272   |
| 217227-1       | 217174-0             | 273   |
| 217227-1       | 217174-0             | 274   |
| 217227-1       | 217174-0             | 275   |
| 217227-1       | 217174-0             | 276   |
| 217228-0       | 217195-0             | 198   |
| 217228-1       | 217195-0             | 149   |
| 217228-1       | 217195-0             | 261   |
| 217228-1       | 217195-0             | 262   |
| 217228-1       | 217195-0             | 265   |
| 217228-1       | 217195-0             | 266   |
| 217228-1       | 217195-0             | 267   |
| 217228-1       | 217195-0             | 268   |
| 217228-1       | 217195-0             | 269   |
| 217228-1       | 217195-0             | 270   |
| 217228-1       | 217195-0             | 271   |
| 217228-1       | 217195-0             | 273   |
| 217228-1       | 217195-0             | 274   |
| 217228-1       | 217195-0             | 275   |
| 217228-1       | 217195-0             | 276   |
| 217228-1       | 217195-0             | 277   |
| 217228-1       | 217195-0             | 278   |
| 217596-0       | 217811-0             | 62  |
| 217596-0       | 217811-0             | 94  |
| 217596-0       | 217811-0             | 121   |

DATE: FEB 04/20 REVISION: 01 **SERVICE BULLETIN** 

025-69-18

PAGE: 29 / 32





| SAO EFS<br>P/N | RELATED<br>FLOAT P/N | S/N OF SAO EFS VERIFIED BY<br>SAFRAN AEROSYSTEMS SERVICES |
|----------------|----------------------|---|
| 217596-0       | 217811-0             | 124   |
| 217596-0       | 217811-0             | 125   |
| 217596-0       | 217811-0             | 131   |
| 217596-0       | 217811-0             | 133   |
| 217596-0       | 217811-0             | 197   |
| 217597-0       | 217812-0             | 62  |
| 217597-0       | 217812-0             | 96  |
| 217597-0       | 217812-0             | 122   |
| 217597-0       | 217812-0             | 125   |
| 217597-0       | 217812-0             | 132   |
| 217597-0       | 217812-0             | 134   |
| 217597-0       | 217812-0             | 159   |
| 217597-0       | 217812-0             | 186   |
| 217597-0       | 217812-0             | 215   |
| 217598-0       | 217813-0             | 62  |
| 217598-0       | 217813-0             | 94  |
| 217598-0       | 217813-0             | 119   |
| 217598-0       | 217813-0             | 122   |
| 217598-0       | 217813-0             | 124   |
| 217598-0       | 217813-0             | 129   |
| 217598-0       | 217813-0             | 131   |
| 217598-0       | 217813-0             | 188   |
| 217599-0       | 217814-0             | 62  |
| 217599-0       | 217814-0             | 94  |
| 217599-0       | 217814-0             | 120   |
| 217599-0       | 217814-0             | 123   |
| 217599-0       | 217814-0             | 125   |
| 217599-0       | 217814-0             | 132   |
| 217599-0       | 217814-0             | 149   |
| 217599-0       | 217814-0             | 188   |
| 218094-0       | 218098-0             | 87  |
| 218094-0       | 218098-0             | 92  |
| 218095-0       | 218099-0             | 90  |
| 218095-0       | 218099-0             | 92  |
| 218095-0       | 218099-0             | 113   |
| 219432-0       | 219413-0             | 104   |
| 219432-0       | 219465-0             | 114   |
| 219446-0       | 218098-0             | 238   |

DATE: FEB 04/20 REVISION: 01 **SERVICE BULLETIN** 

025-69-18

PAGE: 30 / 32





| SAO EFS<br>P/N | RELATED<br>FLOAT P/N | S/N OF SAO EFS VERIFIED BY SAFRAN AEROSYSTEMS SERVICES |
|----------------|----------------------|--|
| 220679-0       | -                    | 10   |
| 220679-1       | -                    | 26   |
| 220679-1       | -                    | 69   |
| 220679-1       | -                    | 71   |
| 220679-1       | -                    | 101  |
| 220679-1       | -                    | 103  |
| 220679-1       | -                    | 110  |
| 220679-1       | -                    | 111  |
| 220679-1       | -                    | 118  |
| 220679-1       | -                    | 120  |
| 220679-1       | -                    | 121  |
| 220679-1       | -                    | 122  |
| 220679-1       | -                    | 123  |
| 220679-1       | -                    | 124  |
| 220679-1       | -                    | 125  |
| 220679-1       | -                    | 126  |
| 220679-1       | -                    | 128  |
| 220679-1       | -                    | 129  |
| 220680-1       | -                    | 50   |
| 220680-1       | -                    | 78   |
| 220680-1       | -                    | 80   |
| 220680-1       | -                    | 111  |
| 220680-1       | -                    | 113  |
| 220680-1       | -                    | 115  |
| 220680-1       | -                    | 116  |
| 220680-1       | -                    | 119  |
| 220680-1       | -                    | 120  |
| 220680-1       | -                    | 121  |
| 220680-1       | -                    | 122  |
| 220680-1       | -                    | 123  |
| 220680-1       | -                    | 124  |
| 220680-1       | -                    | 125  |
| 220680-1       | -                    | 126  |
| 220680-1       | -                    | 127  |
| 220680-1       | -                    | 128  |
| 220681-0       | -                    | 62   |
| 220681-1       | -                    | 18   |
| 220681-1       | -                    | 27   |

DATE: FEB 04/20 REVISION: 01 **SERVICE BULLETIN** 

025-69-18

PAGE: 31 / 32





| SAO EFS<br>P/N | RELATED<br>FLOAT P/N | S/N OF SAO EFS VERIFIED BY SAFRAN AEROSYSTEMS SERVICES |
|----------------|----------------------|--|
| 220681-1       | -                    | 80   |
| 220681-1       | -                    | 102  |
| 220681-1       | -                    | 108  |
| 220681-1       | -                    | 115  |
| 220681-1       | -                    | 116  |
| 220681-1       | -                    | 117  |
| 220681-1       | -                    | 118  |
| 220681-1       | -                    | 119  |
| 220681-1       | -                    | 120  |
| 220681-1       | -                    | 121  |
| 220681-1       | -                    | 122  |
| 220682-0       | -                    | 61   |
| 220682-1       | -                    | 18   |
| 220682-1       | -                    | 80   |
| 220682-1       | -                    | 102  |
| 220682-1       | -                    | 107  |
| 220682-1       | -                    | 108  |
| 220682-1       | -                    | 118  |
| 220682-1       | -                    | 120  |
| 220682-1       | -                    | 121  |
| 220682-1       | -                    | 122  |
| 220682-1       | -                    | 123  |
| 220682-1       | -                    | 124  |
| 220682-1       | -                    | 125  |
| 220682-1       | -                    | 126  |
| 220682-1       | -                    | 128  |
| 220682-1       | -                    | 129  |
| 222826-0       | 212597-2             | 421  |

DATE: FEB 04/20 REVISION: 01 **SERVICE BULLETIN** 

025-69-18

PAGE: 32 / 32